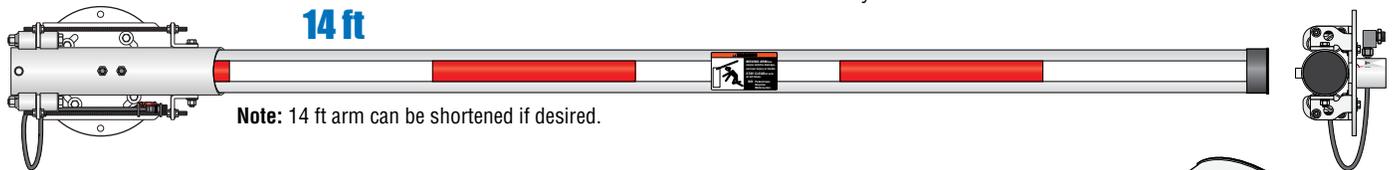
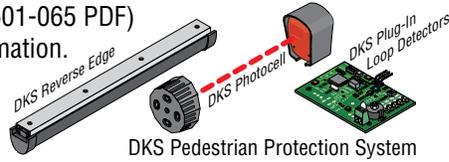


# BREAK-AWAY ROUND ARM KIT for a 1601

DoorKing Part Number

**8080-295**

This kit is designed for a 1601 barrier gate operator **ONLY**. It **CANNOT** be used with a 1602, 1603 auto-spikes, 1620 lane barrier or a 1625 wedge barrier. The kit provides a breakaway bracket assembly for a **ROUND ARM ONLY**. Arm will reverse if lowering and an obstruction is encountered. If the arm is struck and breaks away (pivots in **ONE DIRECTION ONLY**, see below), gate operator will **automatically** shut down. The arm manually snaps back into the release rollers to function normally again. **NO** reset is necessary. See 1601/1602 Installation/Owner's manual (1601-065 PDF) for **ROUND** arm **safety protection device** information.



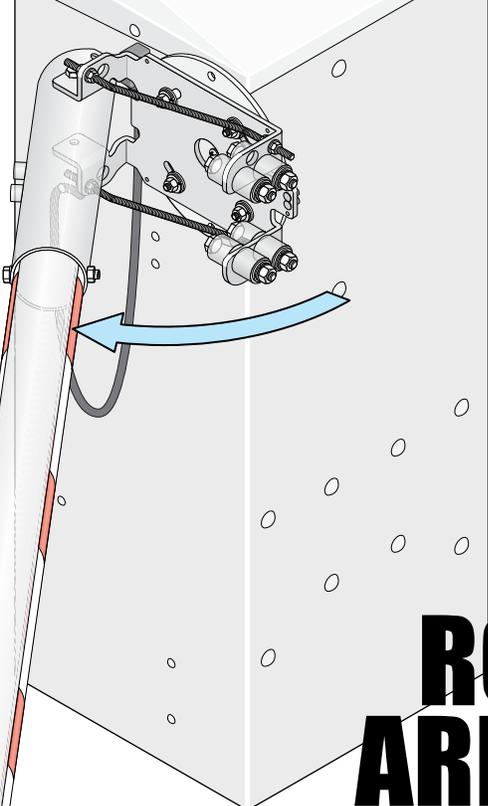
## Break-Away ROUND Arm Bracket Direction Options

Break-Away arm bracket will only pivot in **ONE DIRECTION** depending on which way the break-away arm bracket is installed.



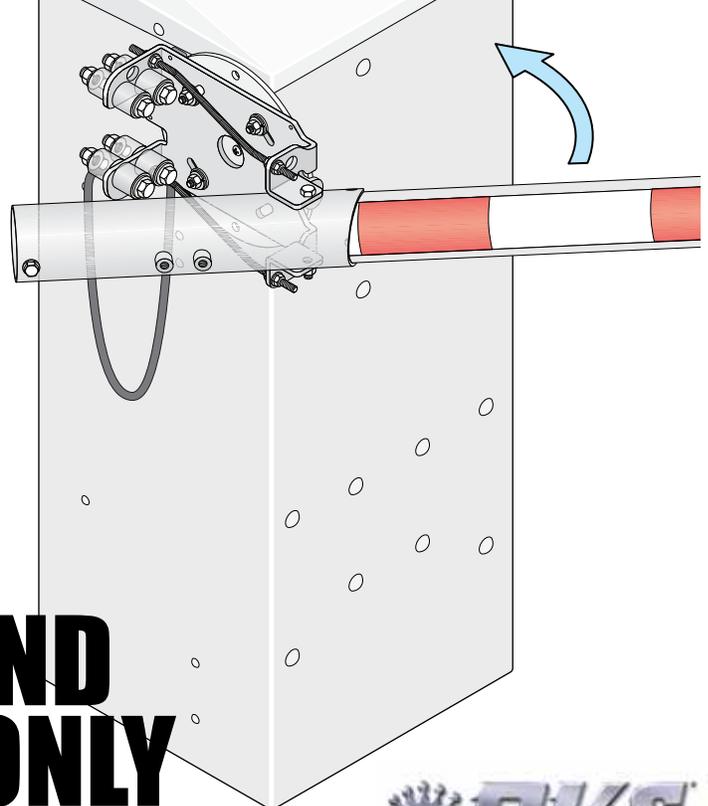
### Option #1

Arm breaks **AWAY** from operator cabinet



### Option #2

Arm breaks **TOWARDS** operator cabinet



# ROUND ARM ONLY



120 S. Glasgow Avenue  
Inglewood, California 90301 U.S.A.

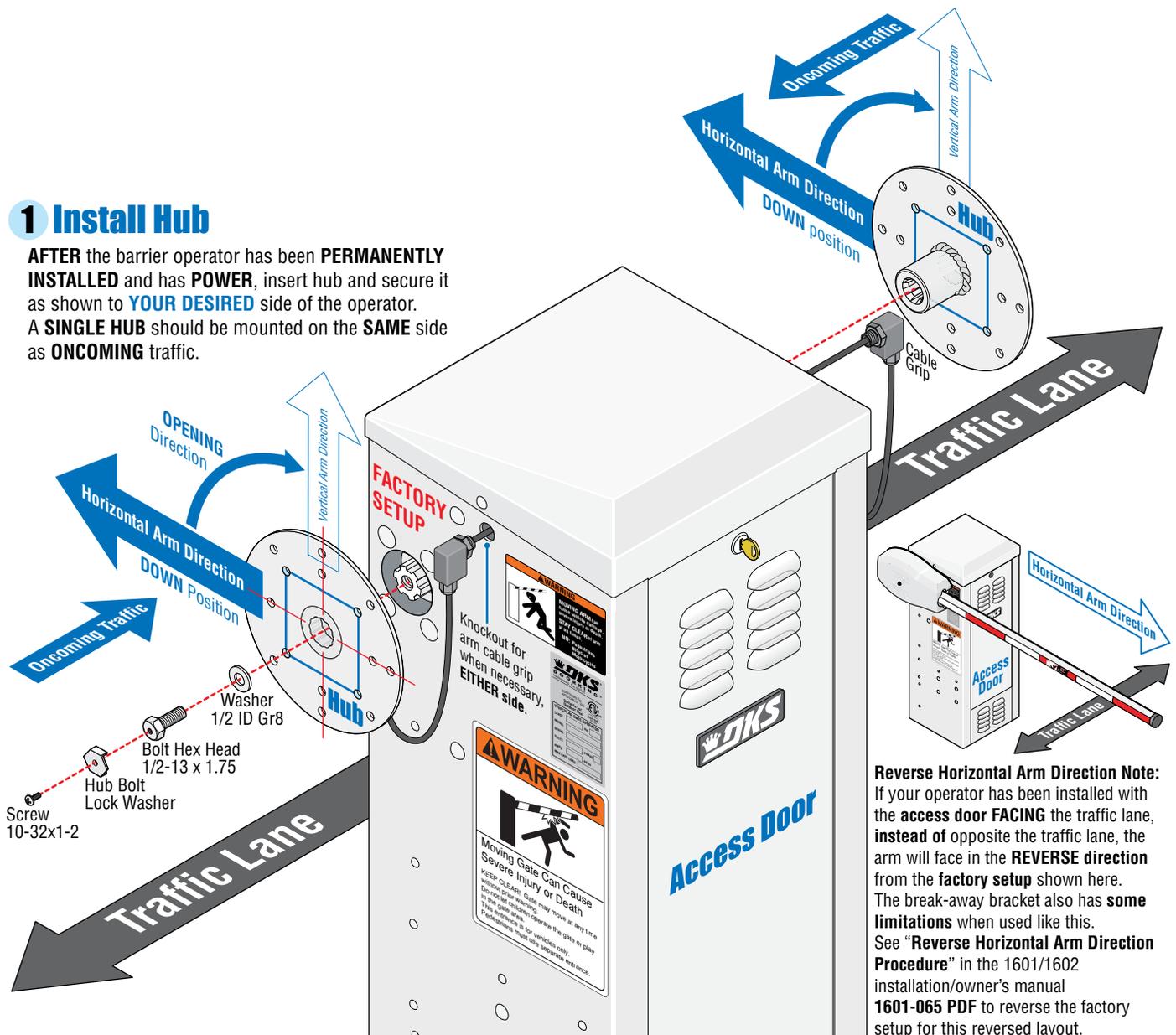
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## Break-Away ROUND Arm Bracket Installation Steps:

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<b>8</b> Connect Arm to Wire Harness	9
<b>9</b> Secure Wires to Break-Away Bracket	9
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### 1 Install Hub

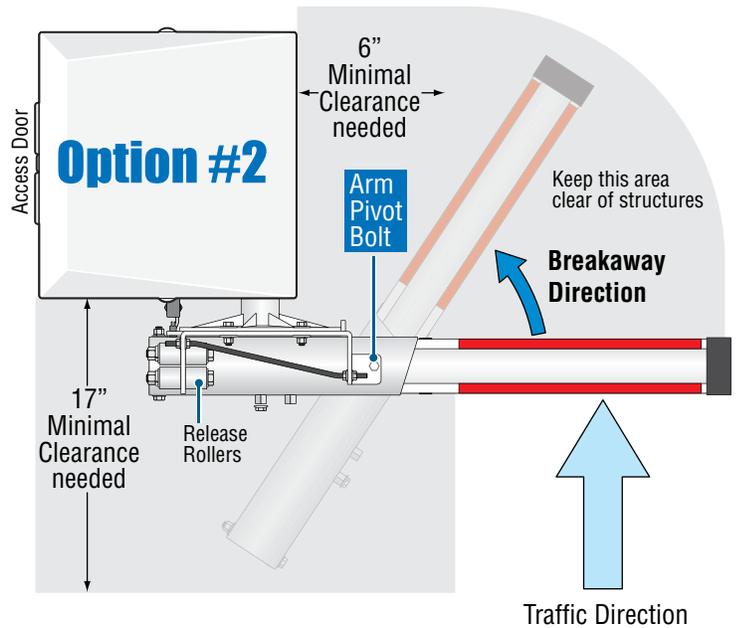
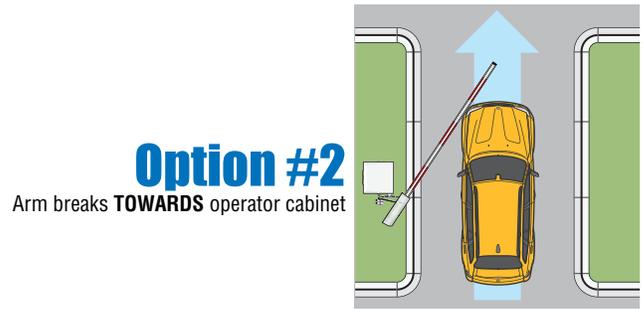
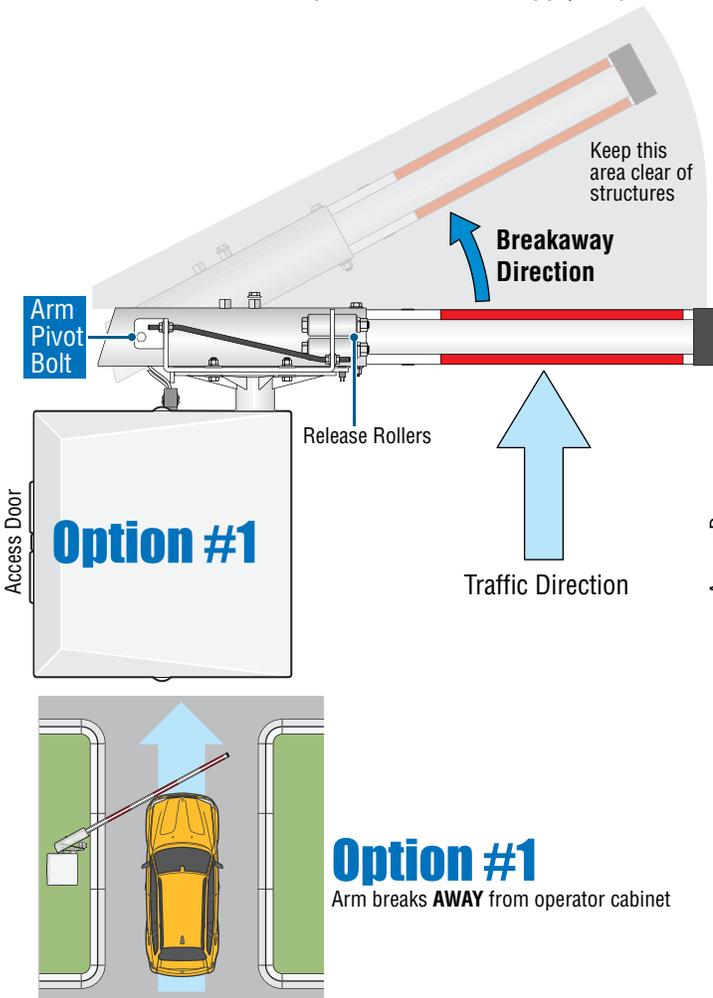
**AFTER** the barrier operator has been **PERMANENTLY INSTALLED** and has **POWER**, insert hub and secure it as shown to **YOUR DESIRED** side of the operator. A **SINGLE HUB** should be mounted on the **SAME** side as **ONCOMING** traffic.



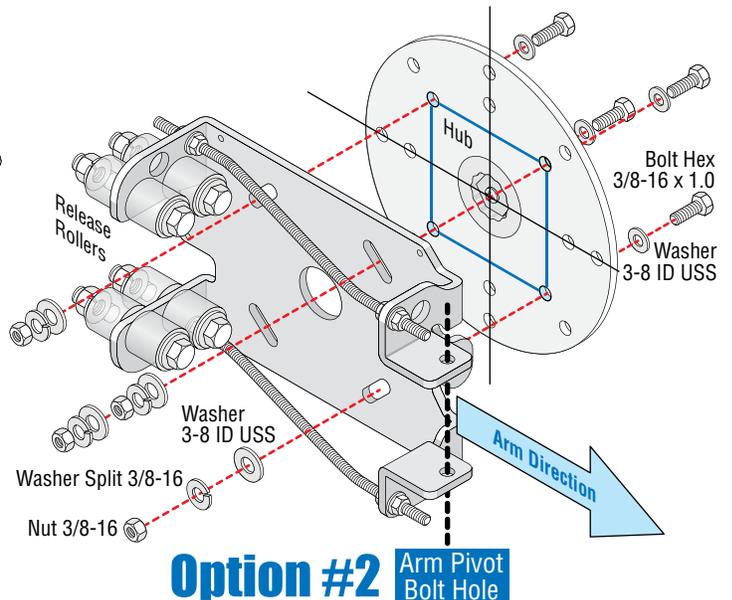
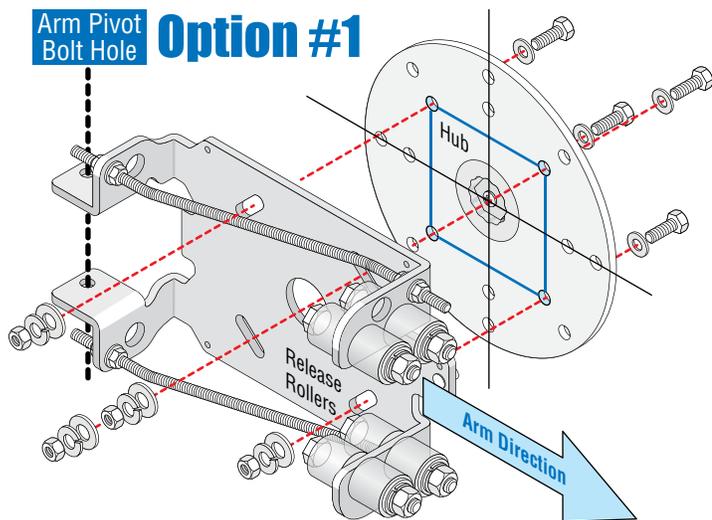
**Reverse Horizontal Arm Direction Note:** If your operator has been installed with the **access door FACING** the traffic lane, **instead of** opposite the traffic lane, the arm will face in the **REVERSE** direction from the **factory setup** shown here. The break-away bracket also has **some limitations** when used like this. See **"Reverse Horizontal Arm Direction Procedure"** in the 1601/1602 installation/owner's manual **1601-065 PDF** to reverse the factory setup for this reversed layout.

# Break-Away Arm Direction Options

Arm will only pivot in **ONE DIRECTION** depending on which way the break-away arm bracket is installed. **Choose the desired break-away direction** and install break-away arm bracket accordingly (note position of **arm pivot bolt** and release rollers).

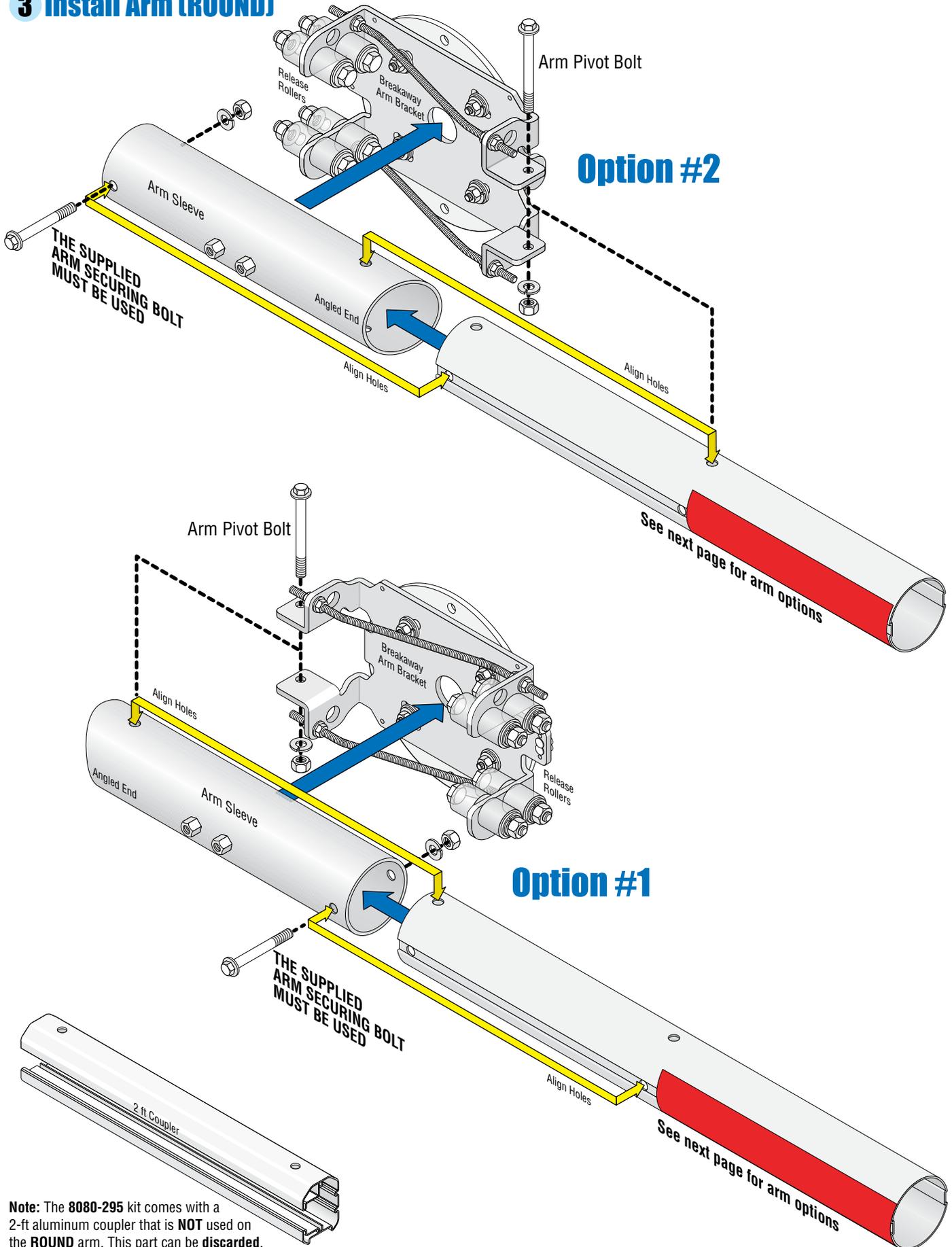


## 2 Install Break-Away Bracket



**IMPORTANT** Test the hub's **UP** and **DOWN** positions on the operator **BEFORE** installing arm bracket.  
**TURN OFF POWER BEFORE INSTALLING BRACKET**

### 3 Install Arm (ROUND)



**Note:** The 8080-295 kit comes with a 2-ft aluminum coupler that is **NOT** used on the **ROUND** arm. This part can be **discarded**.

# 14 Ft ROUND Arm Options

## 2-Piece Arm P/N 1601-528

DoorKing Part Numbers:

**1601-528**

2-Piece Round 14-ft Break-Away Arm

**1601-522**

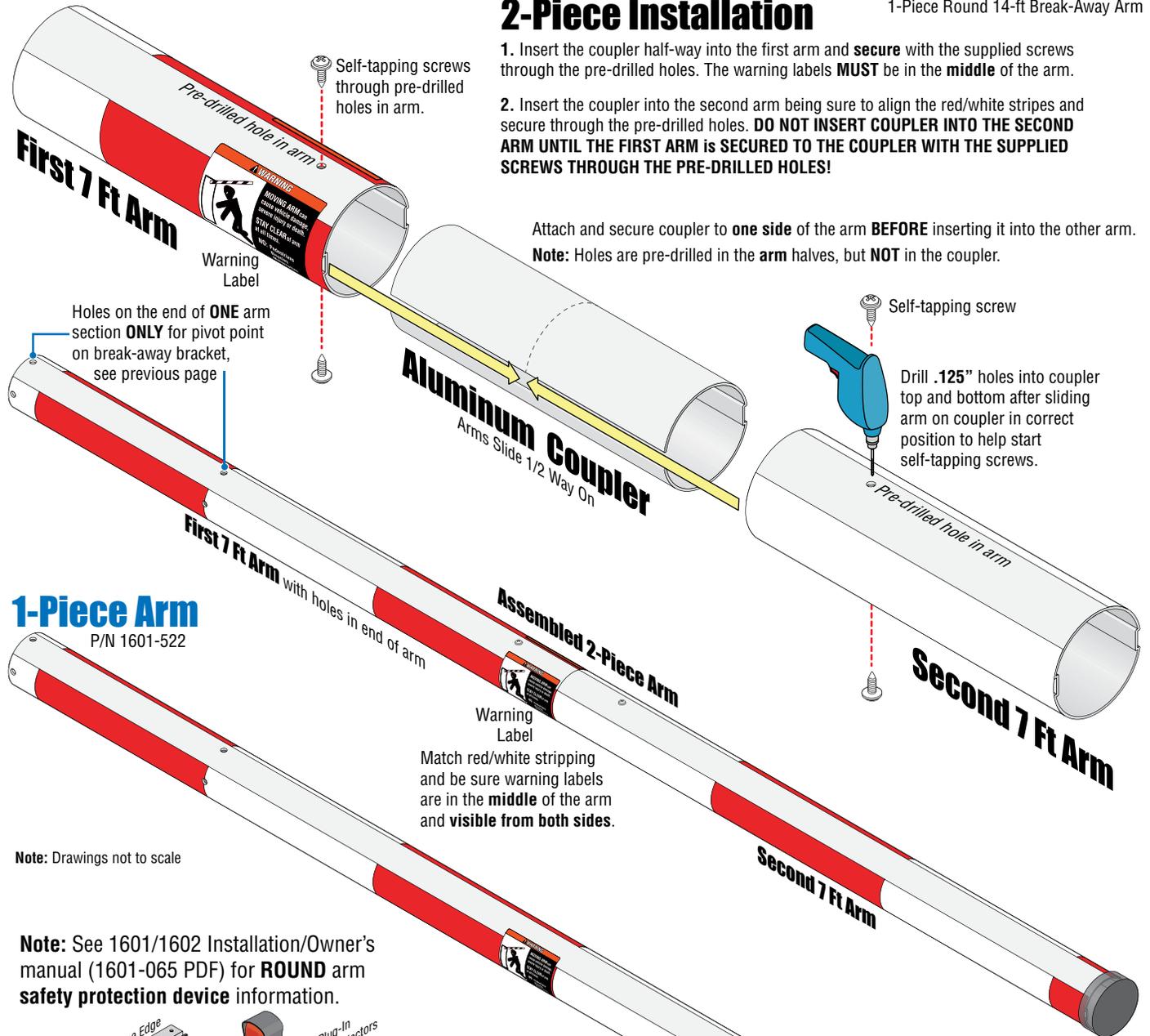
1-Piece Round 14-ft Break-Away Arm

## 2-Piece Installation

1. Insert the coupler half-way into the first arm and **secure** with the supplied screws through the pre-drilled holes. The warning labels **MUST** be in the **middle** of the arm.
2. Insert the coupler into the second arm being sure to align the red/white stripes and secure through the pre-drilled holes. **DO NOT INSERT COUPLER INTO THE SECOND ARM UNTIL THE FIRST ARM IS SECURED TO THE COUPLER WITH THE SUPPLIED SCREWS THROUGH THE PRE-DRILLED HOLES!**

Attach and secure coupler to **one side** of the arm **BEFORE** inserting it into the other arm.

**Note:** Holes are pre-drilled in the **arm halves**, but **NOT** in the coupler.



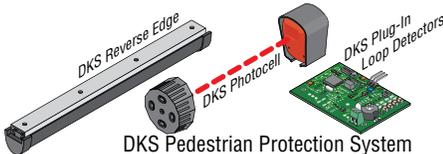
## 1-Piece Arm

P/N 1601-522

Match red/white stripping and be sure warning labels are in the **middle** of the arm and **visible from both sides**.

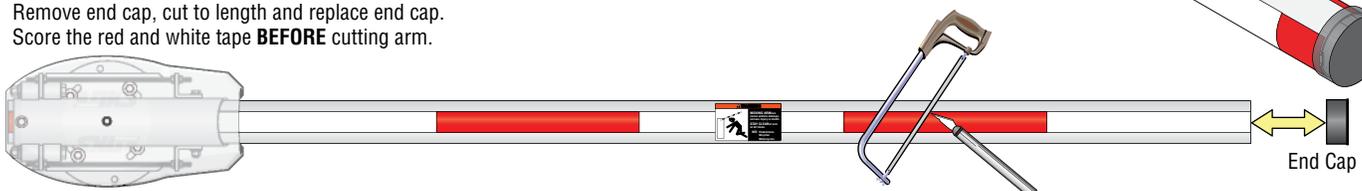
**Note:** Drawings not to scale

**Note:** See 1601/1602 Installation/Owner's manual (1601-065 PDF) for **ROUND** arm safety protection device information.



## Shortening Arm

Either style arm can be cut down to any desired length. Remove end cap, cut to length and replace end cap. Score the red and white tape **BEFORE** cutting arm.



## 4 Install Wire Harness (8080-356)

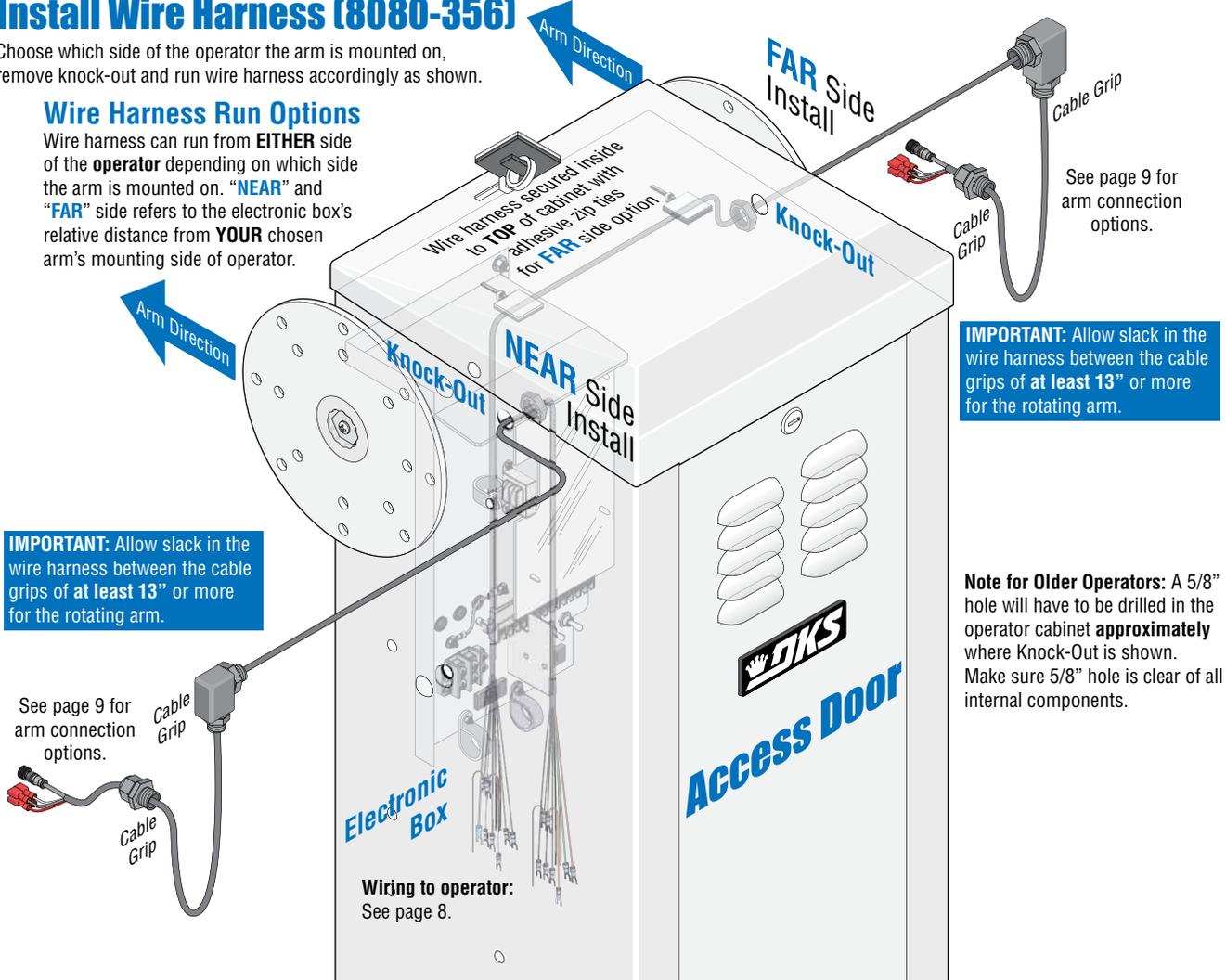
Choose which side of the operator the arm is mounted on, remove knock-out and run wire harness accordingly as shown.

### Wire Harness Run Options

Wire harness can run from **EITHER** side of the **operator** depending on which side the arm is mounted on. “**NEAR**” and “**FAR**” side refers to the electronic box’s relative distance from **YOUR** chosen arm’s mounting side of operator.

**IMPORTANT:** Allow slack in the wire harness between the cable grips of **at least 13”** or more for the rotating arm.

See page 9 for arm connection options.

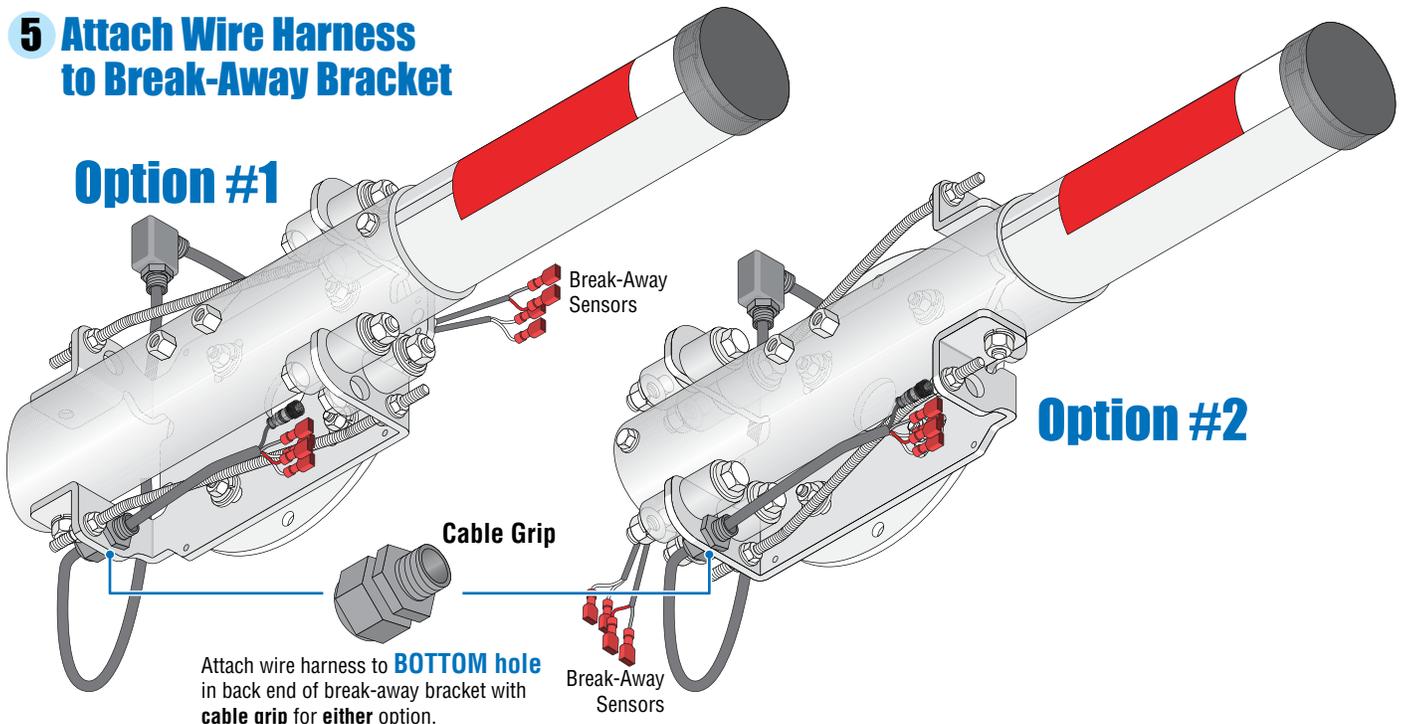


**IMPORTANT:** Allow slack in the wire harness between the cable grips of **at least 13”** or more for the rotating arm.

**Note for Older Operators:** A 5/8” hole will have to be drilled in the operator cabinet **approximately** where Knock-Out is shown. Make sure 5/8” hole is clear of all internal components.

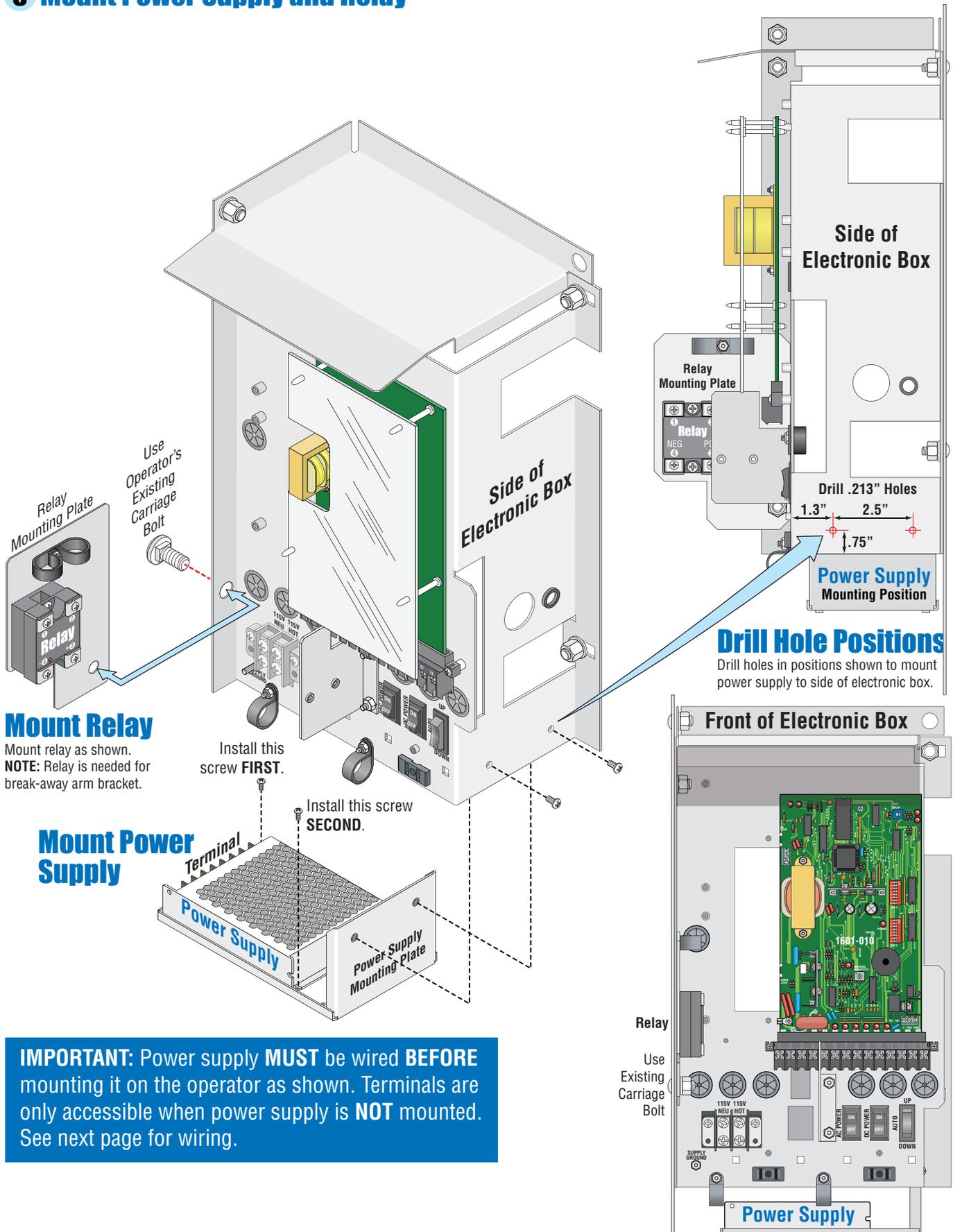
## 5 Attach Wire Harness to Break-Away Bracket

### Option #1



Attach wire harness to **BOTTOM** hole in back end of break-away bracket with **cable grip** for **either** option.

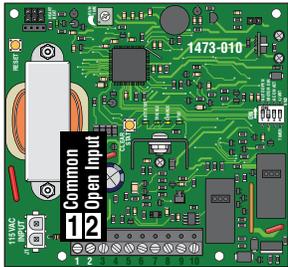
## 6 Mount Power Supply and Relay



# 7 Connect Wire Harness to Operator ..... and Wiring OPTIONS

**MAKE SURE ALL POWER IS TURNED OFF TO OPERATOR!**

Convenience Open 1473  
On **SOME** Model Operators



Terminal 1  
Battery Backup PCB  
Breakaway Sensor NC  
C8 L15

Terminal 2  
Battery Backup PCB  
Breakaway Sensor NC  
C8 L13

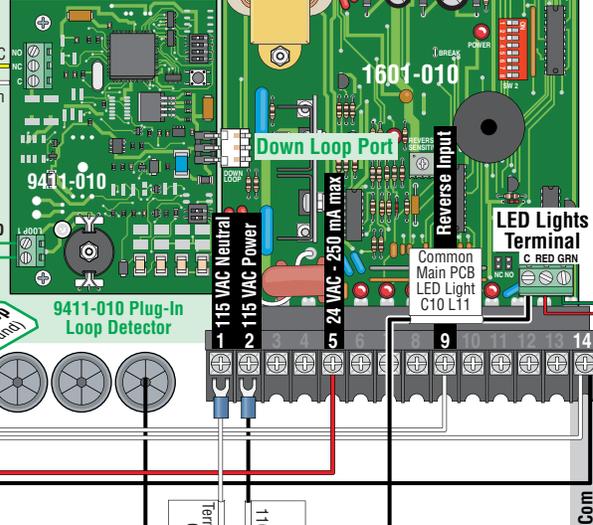
Terminal 12  
Common

**Note:** Break-Away arm will **NOT** work with older model barrier operator with 2340-010 convenience open circuit board.

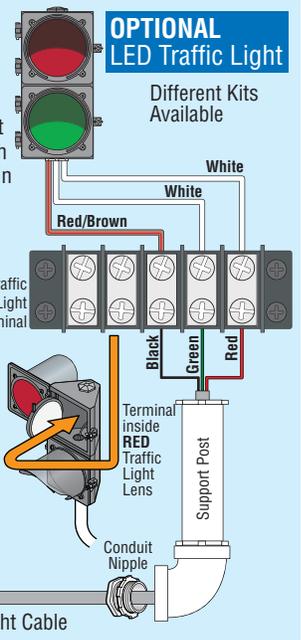
## OPTIONAL DKS Pedestrian Protection System Set-up

**Note:** The arm will **NOT** allow a tailgating vehicle unauthorized entry, **BUT** helps protect pedestrians from a lowering arm when they are in the arm's swing path.  
(Sold Separately)

**Devices Required:**  
Plug-in Single Channel Loop Detector with Auxiliary Relay  
P/N 9411-010  
DKS Photocell  
P/N 8080-057  
See 1601-065 PDF for more info **when used.**  
**HIGHLY Recommended**



**Note:** The traffic light is wired together with the break-away arm in **some** installations when desired, so it's shown here for wiring reference. See Traffic Light 1603-264 PDF for more info **when used.**  
**Recommended**  
P/N 1603-221  
6 Ft Cable/No Post  
P/N 1603-222  
6 Ft Cable/35" Post  
P/N 1603-223  
11 Ft Cable/95" Post



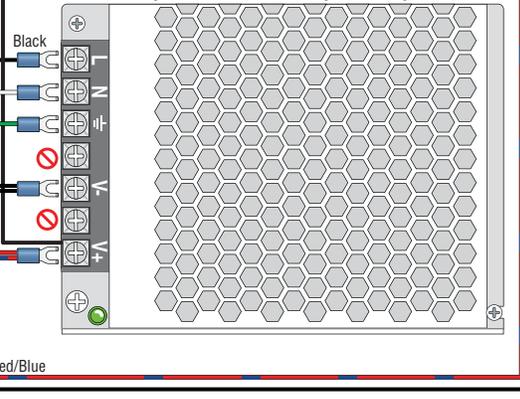
**NOT USED (Black Plug wires)**

- N-Open Main PCB Green Light C2 L2 Green
- N-Close Main PCB Red Light C1 L1 Red
- Terminal 14 Main PCB Reverse Edge C4 L4 Grey
- Terminal 9 Main PCB Reverse Edge C5 L5 Grey/Pink

**Make sure ANY unused wires (Example: Convenience open NOT on your operator so wires are not used) are properly terminated and do NOT have exposed bare wires or metal connectors that could cause the operator to malfunction.**

## 1601-426 Power Supply 8.5A

Power for traffic light and reverse/LED edge for octagon arm **ONLY**



Ground Panel Stud L24

**Required**

Remove **EXISTING** wire FROM Main PCB Terminal 2 and connect it TO Relay #1

**Relay**  
for Break-Away Sensors

**Keep wires clear of all moving parts.**

**Wire Harness**  
9 labeled wires

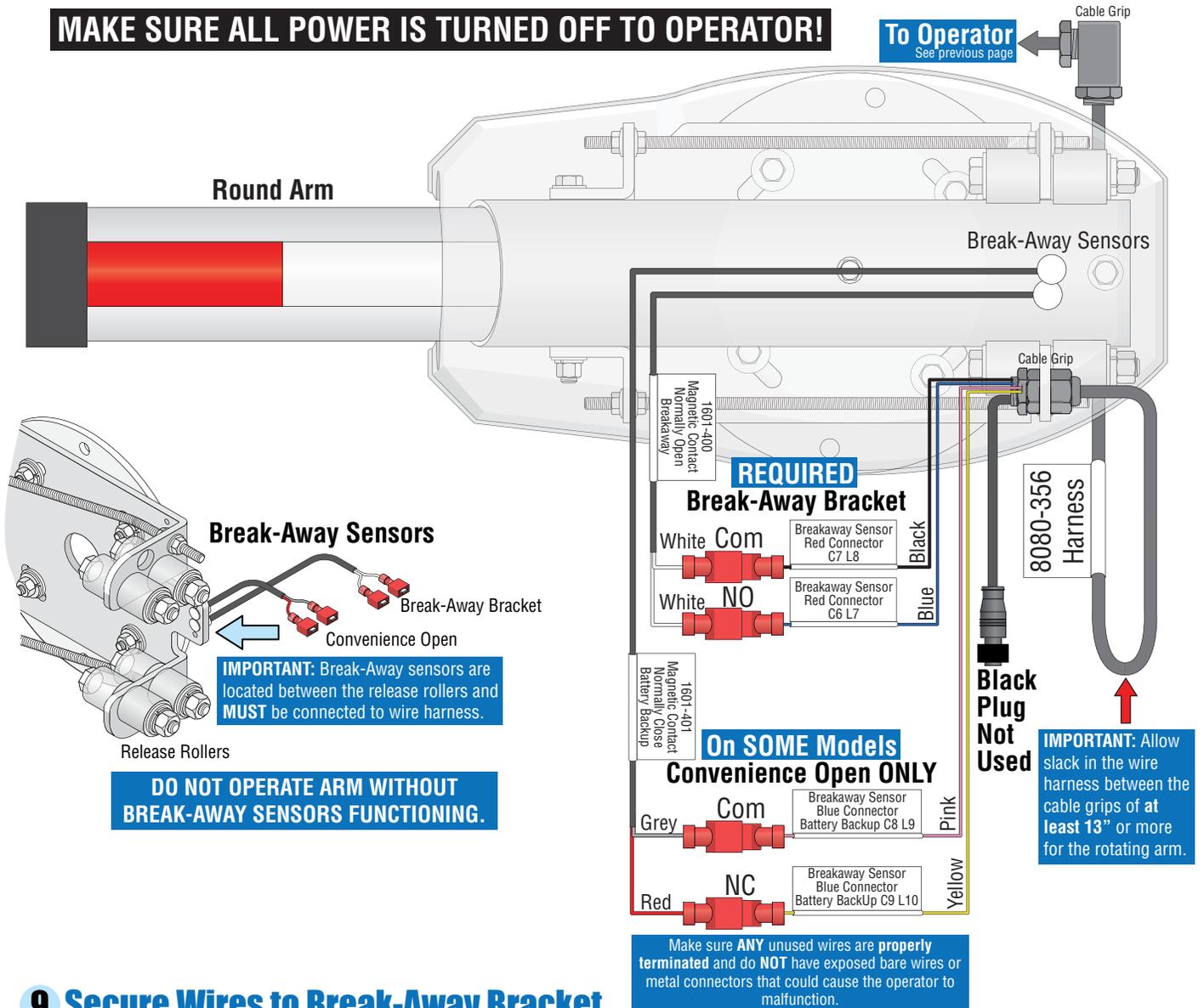
8080-356  
Harness

See next page  
**To Arm**

Pink  
Yellow

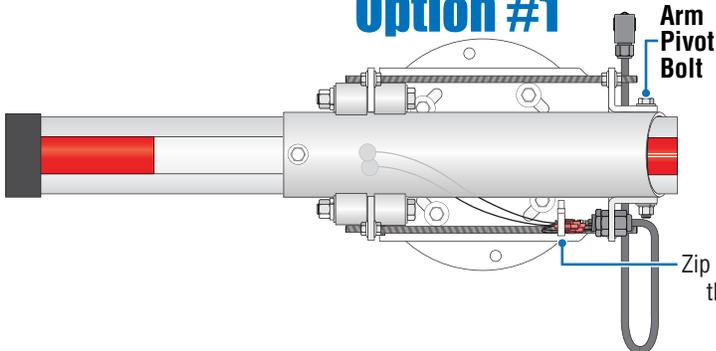
## 8 Connect Arm to Wire Harness

**MAKE SURE ALL POWER IS TURNED OFF TO OPERATOR!**

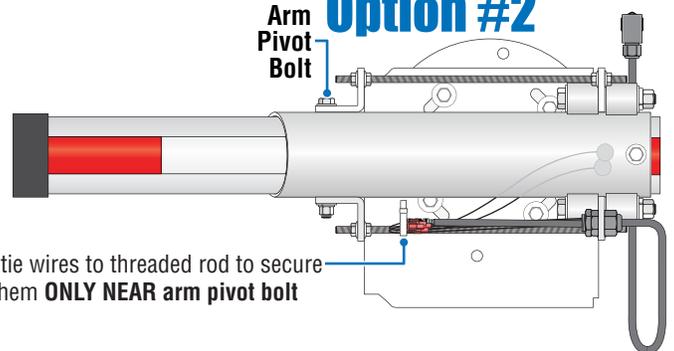


## 9 Secure Wires to Break-Away Bracket

### Option #1



### Option #2



**IMPORTANT:** To secure wires to bracket, allow for some slack in the wires to account for the arm pivoting when arm "Breaks Away" from bracket. Test breakaway feature to **make sure** there is enough slack in the wires when securing wires. Make sure **plastic arm cover** will fit over the wires and it doesn't **RUB** any wires during operation.

## 10 Break-Away Arm Reset Procedure

If arm gets struck and breaks away, gate operator will automatically shut down (Break-away sensors are tripped). Snap arm back into the release rollers. Make sure all wires are out of the way of the arm when snapping arm back in position. **NO Reset is necessary.** Normal operation can continue.

**DO NOT OPERATE ARM WITHOUT BREAK-AWAY SENSORS FUNCTIONING.**

