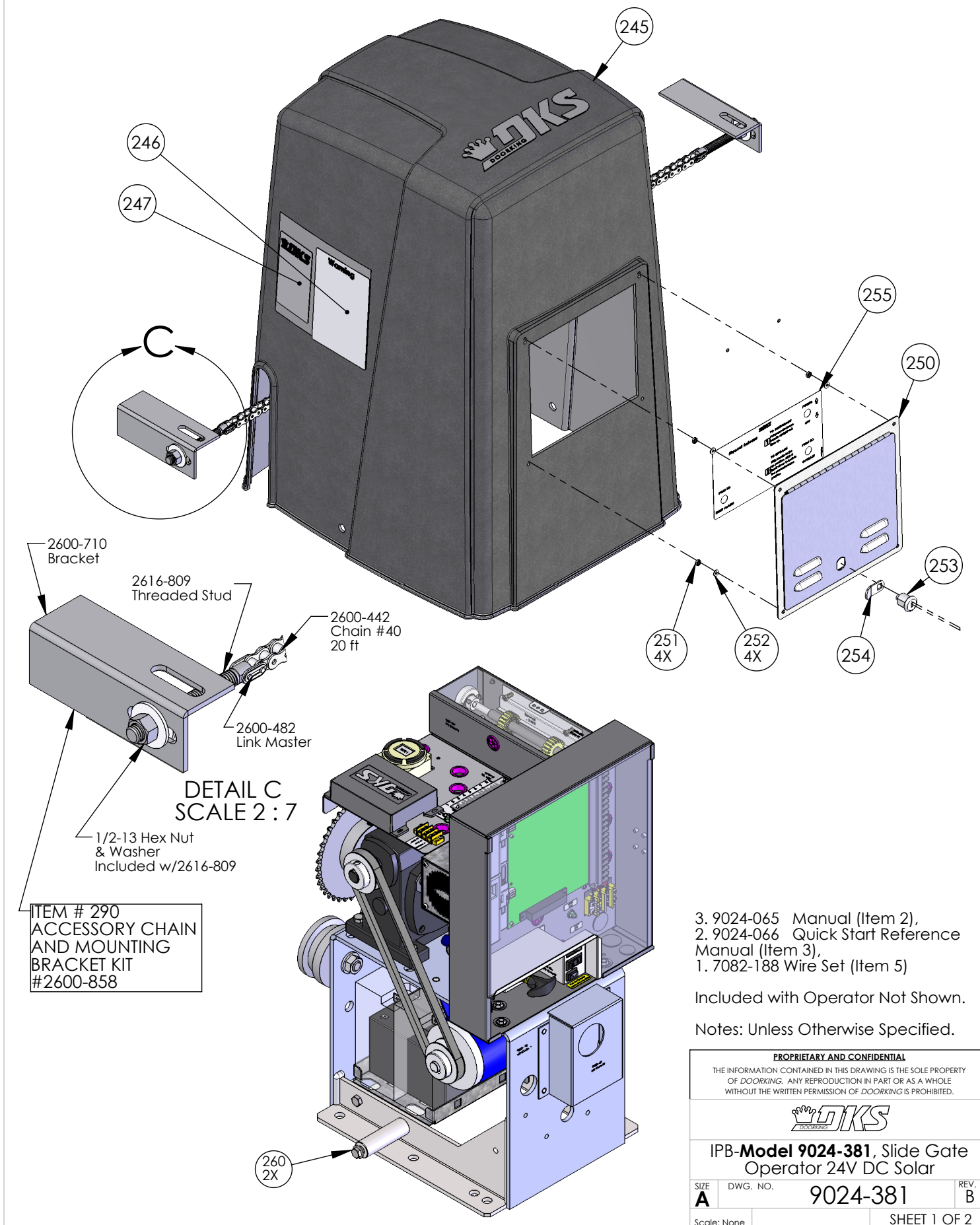
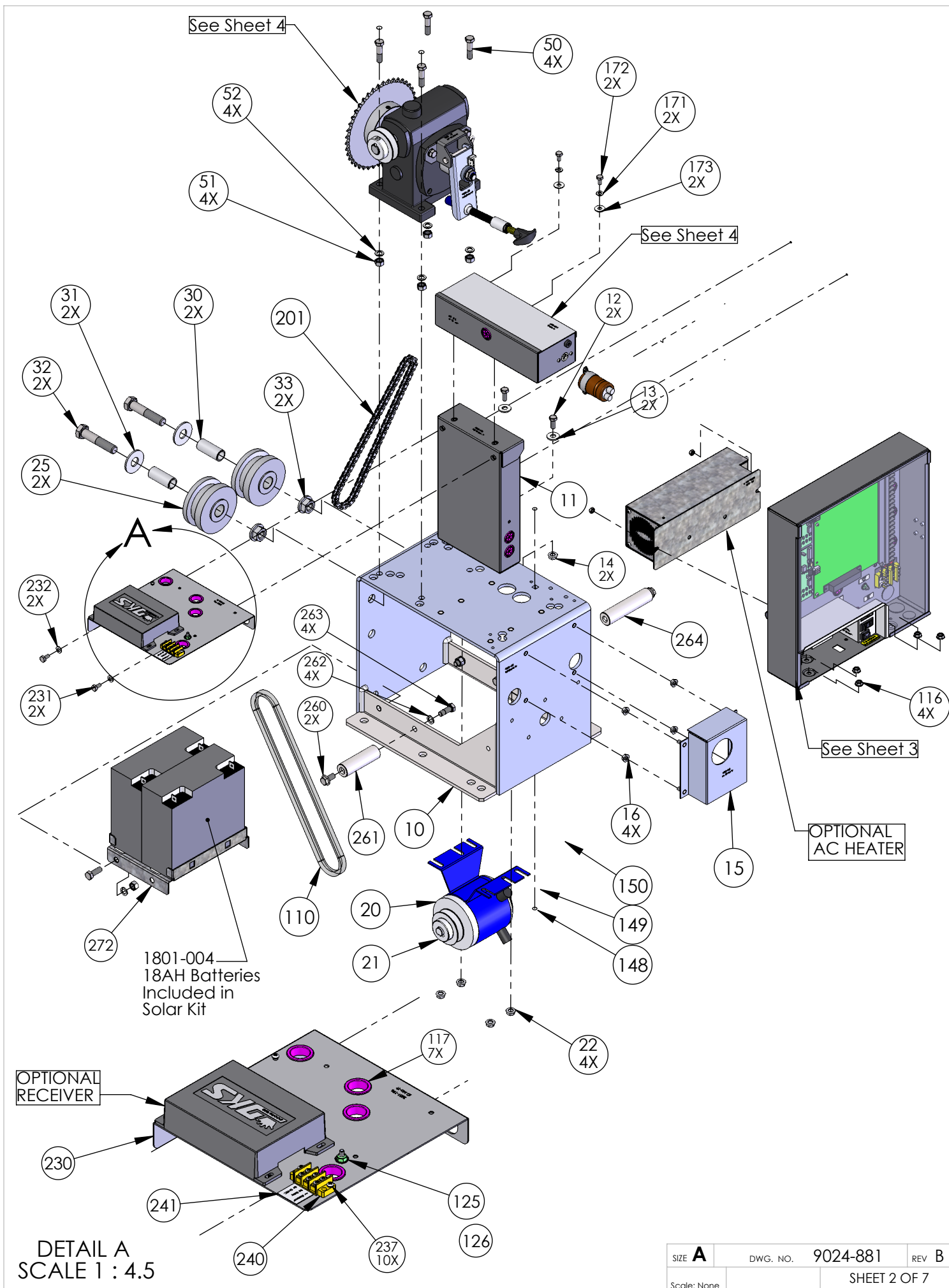
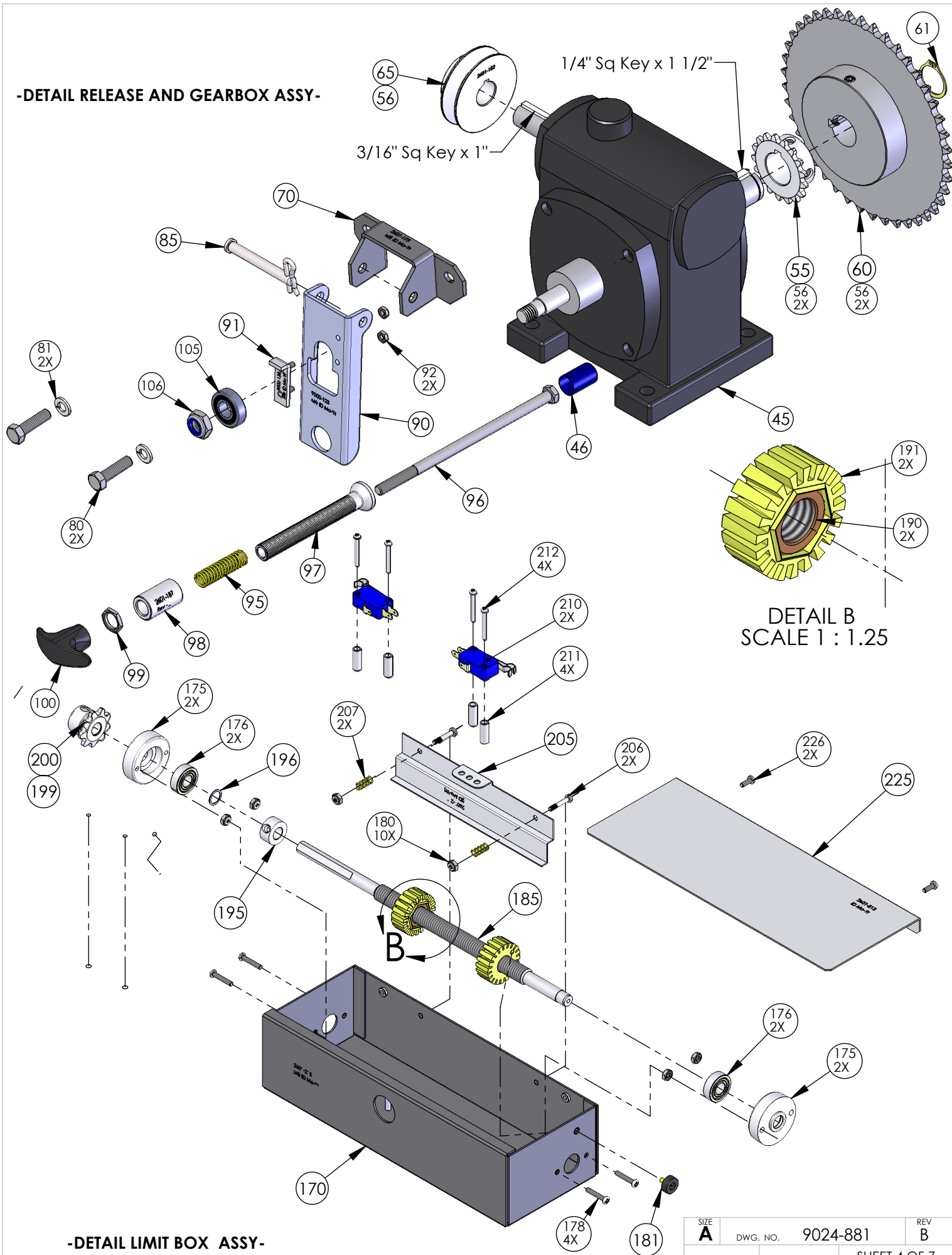


REVISIONS			
REV	DESCRIPTION	DATE	BY
A	New Drawing	3/10/20	DC
B	Motor 2601-197 changed to 2601-201 new Motor assembly # 2601-199, 2601-327 Sprocket was 2601-233	1/26/22	DC





-DETAIL RELEASE AND GEARBOX ASSY-



-DETAIL LIMIT BOX ASSY-

SIZE A	DWG. NO.	9024-881	REV B
Scale: None		SHEET 4 OF 7	

Item	Part Number	Qty	Description	Revision
1	9024-880	1 EA	IPB 9024-081	
2	9024-065	1 EA	Manual Installation Slide Gate	
3	9000-066	1 EA	Manual Install Quick Start	
5	7082-187	1 EA	Wire Set	
10	9350-150	1 EA	Base Stand Slider	
11	9350-152	1 EA	Base Limit Stand	
12	2615-153	2 EA	Bolt Hex 5-16 x 3/4"	
13	2620-028	2 EA	Washer 5/16"	
14	2620-411	2 EA	5/16-18 Hex Nut Flange Lock	
15	9350-140	1 EA	Panel Lock Cover	
16	2620-409	4 EA	Nut Hex Flange Lock 1/4-20	
20	2601-201	1 EA	Motor 30V DC Assy	
21	2601-183	1 EA	Motor Pulley	
22	2620-411	4 EA	Nut Hex Flange Lock 5/16-18	
25	2601-222	2 EA	Idler Wheel UHMW	
30	2601-224	2 EA	Spacer Idler Model 9000	
31	2620-022	2 EA	Washer 5/8" USS	
32	2615-040	2 EA	Bolt Hex Head 5/8-11x3 "	
33	2620-414	2 EA	Nut Hex Flange 5/8-11	
41	2600-753	2 EA	Wire Connector	
45	2601-235	1 EA	Gearbox Clutch 9000	
46	1514-020	1 EA	Cap Plastic	
50	2615-055	4 EA	Bolt Hex Head 3/8-16 x 1 1/2	
51	2620-405	4 EA	Nut Hex 3/8-16	
52	2620-047	4 EA	Lockwasher 3/8"	
55	2601-228	1 EA	Sprocket 17 Tooth	
56	2616-094	4 EA	Set Screw 5/16-18X1/4"	
60	2601-327	1 EA	Sprocket 42 Tooth	
61	2630-011	1 EA	Snap Ring 1"	
65	2601-182	1 EA	Pulley 2 1/2 Dia x 3/4 Shaft	
70	2601-175	1 EA	Bracket Pivot Release	
80	2615-576	2 EA	Bolt Hex Head 8mmx30	
81	2620-053	2 EA	Lockwasher 5/16"	
82	2620-019	2 EA	Washer 3/8"	
85	2601-353	1 EA	Clevis Pin	
90	9000-123	1 EA	Lever Release	
91	9000-125	1 EA	Release Lever Block	
92	2902-003	5 EA	Nut Nylon Lock 6-32	
95	2601-207	1 EA	Spring Release Lever	
96	2615-163	1 EA	Bolt Hex Head 5/16-18 x 7"	
97	2601-185	1 EA	Shaft Threaded Pivot Release	
98	2601-187	1 EA	Collar Threaded Adjustment	
99	3004-051	1 EA	Nut Panel 1/4 x 18	
100	2601-190	1 EA	Handle Pull Plastic	
105	1601-060	1 EA	Bearing-Sealed 1/2ID x 1 1/8OD	
106	2620-470	1 EA	Nut Locking Jam 1/2-13	
110	2601-110	1 EA	Belt 1/2" x 31"	
115	9350-100	1 EA	Enclosure Model 9000	

Item	Part Number	Qty	Description
116	2902-008	4 EA	Nut Hex Star Lock 1/4-20
117	2600-810	15 EA	Bushing 7/8 Poke Thru Flaps
120	2600-414	1 EA	Terminal Block-2 Position
122	3129-002	1 EA	Terminal Block Cover 2 Position
123	2616-019	4 EA	Screw Phillips Head 8-32 x 3/4
125	2600-439	1 EA	Washer Cup - Brass
126	2902-010	1 EA	Nut Nylon Lock 8-32 Green
128	2599-014	1 EA	Decal Copper
129	4001-021	1 EA	Key Polarizing
130	4001-020	1 EA	Terminal 20 Pin
133	2900-905	1 EA	Spacer Alum 6-32 Thd
135	4100-018	1 EA	PCB Gate Operator
136	2616-003	8 EA	Screw Phillips Head 6-32x3/4"
137	1860-032	2 EA	Washer Nylon Retaining #6
154	2902-004	2 EA	Nut Nylon Lock 8-32
155	2601-193	1 EA	Cradle Plastic Release
156	2616-018	6 EA	Screw Phillips Head 8-32 x 1/2
157	2600-619	5 EA	Wire Clp-5/8" Concord 770-1209
158	2902-003	5 EA	Nut Nylon Lock 6-32
160	9350-106	1 EA	Divider Panel Enclosure
161	1506-071	1 EA	Tone Generator Loud
162	2600-402	1 EA	Switch Rocker Sngl Black
163			
164	2599-096	1 EA	Label Push to Operate
165	9024-005	1 EA	Cover Plastic Screened
166	1400-021	1 EA	Switch Momentary Black
167			
168	1400-022	1 EA	Switch Momentary Red
170	2601-215	1 EA	Box Limit Switch Assy
171	2620-009	2 EA	Washer Split Lock 1/4"
172	2615-002	2 EA	Bolt Hex Head 1/4-20
173	2620-002	2 EA	Washer 1/4" USS
175	2601-130	2 EA	Holder Plastic Bearing
176	2601-171	2 EA	Bearing Sealed 3/8"IDx7/8"OD
178	2616-003	6 EA	Screw Phillips Head 6-32 x 3/4
180	2902-003	10 EA	Nut Nylon Lock 6-32
181	2601-209	1 EA	Bumper Rubber
185	2601-120	1 EA	Shaft 1/2-13 UNC Threaded
190	2620-460	2 EA	Nut Bronze 1/2-13 Thread
191	2601-125	2 EA	Nut Plastic Traveling
195	2601-189	1 EA	Collar 3/8" ID
196	2620-070	1 EA	Washer Stainless
199	2616-088	2 EA	Set Screw 1/4-20x 5/16"
200	2601-226	1 EA	Sprocket 9 Tooth 35 Chain

Item	Part Number	Qty	Description
201	2601-115	1 EA	Chain #35 x 24 3/4" w link
205	2601-211	1 EA	Bracket Limit Nut
206	2616-108	2 EA	Screw Smooth Shoulder 6-32x3/4
207	2600-857	2 EA	Spring-Compression Limits
210	1804-024	2 EA	Switch Micro
211	2900-930	4 EA	Standoff Aluminum 1/4" x11/16
212	2904-007	4 EA	Screw Round Head 4-40 x 1"
225	2601-213	1 EA	Cover Limit Switch Box
226	2616-001	2 EA	Screw Phillips Head 6-32 x 3/8
230	2601-196	1 EA	Plate Rec'vr Timer Mount
231	2615-002	2 EA	Bolt Hex Head 1/4-20x1/2length
232	2620-109	2 EA	Washer Split Lock 1/4"
233	2620-002	1 EA	Washer 1/4" Flat
237	2616-002	6 EA	Screw Phillips Head 6-32 x 1/2
240	2600-413	1 EA	Terminal Block-3 Position
241	2599-038	1 EA	Label Radio 9310
242	2600-816	7 EA	Bushing Knock out 7/8
245	9350-179	1 EA	Cover Operator 9000
246	2599-199	1 EA	Label Universal
247	2599-034	1 EA	Label Gate Operator
248	2600-732	1 EA	Nameplate Plastic DKS
249	2802-040	2 EA	Washer Push on Clamp
250	9350-175	1 EA	Frame Door Access
251	2902-003	4 EA	Nut Nylon Lock 6-32
252	2802-002	4 EA	Washer #6 SAE
253	4001-055	1 EA	Lock N16058BDxSFx2K
254	1702-517	1 EA	Cam Keyed Lock w/Bend
255	2599-216	1 EA	Label - Model 9000
260	2615-262	2 EA	Bolt Whiz Lock 3/8-16 x 3/4
261	2601-348	1 EA	Spacer Left Cover
262	2620-047	2 EA	Washer Lock 3/8"
263	2615-128	2 EA	Bolt Hex 3/8-16 x 3/4"
264	2601-349	1 EA	Spacer Right Cover
272	9350-110	1 EA	Battery Tray
275	2601-297	1 EA	Terminal
280	2344-037	1 EA	Wire Harness
285	2599-100	1 EA	Sign Warning
290	2600-858	1 EA	Accessory Box Chain