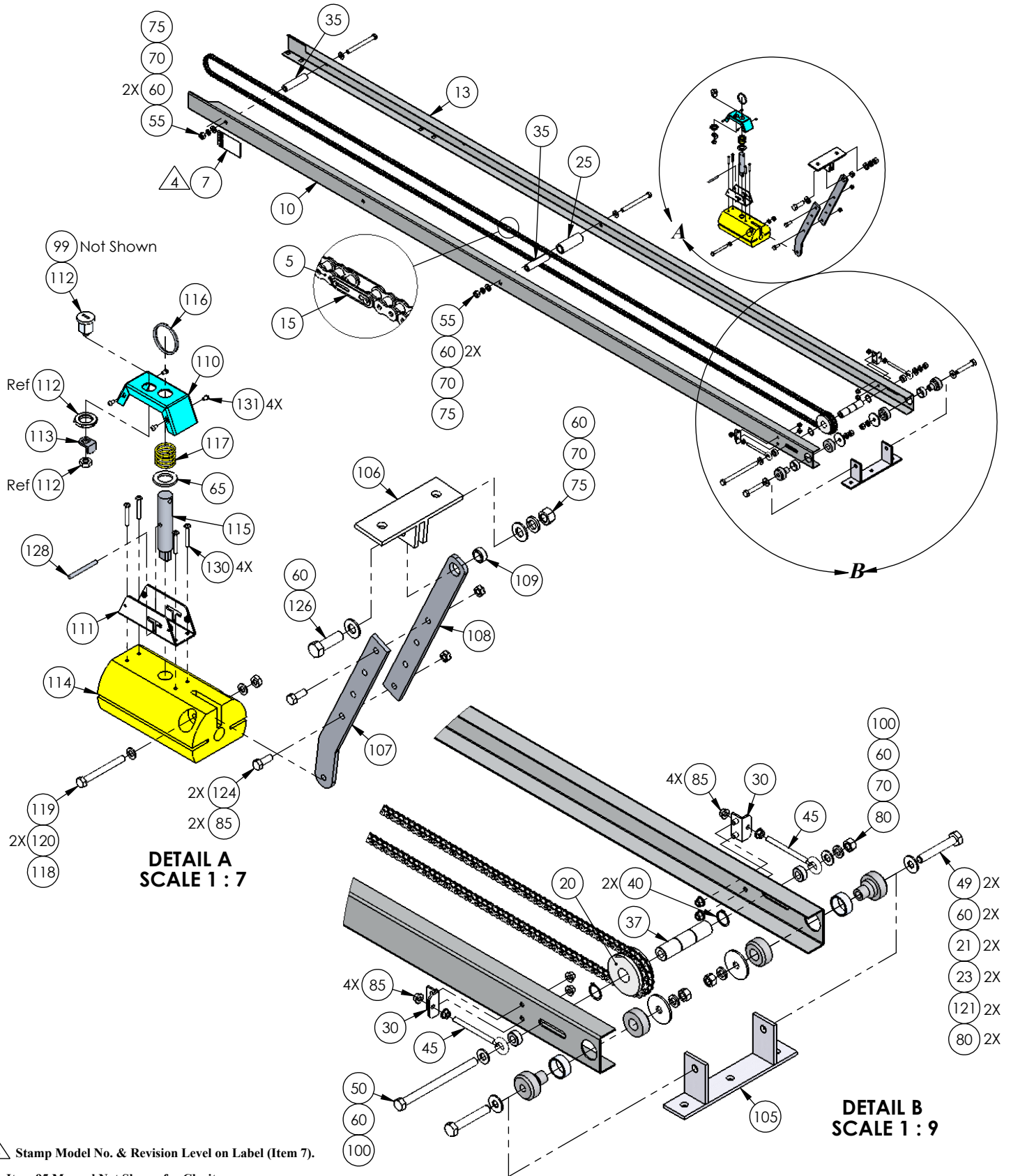


REVISIONS

| REV | DESCRIPTION | DATE | APPR |
|-----|--------------------------------|-----------------|------------------|
| D | Deleted Item 98 Was: 2600-482. | Sal 01/30/09 | D.C. 01/30/09 |



**DETAIL A
SCALE 1 : 7**

**DETAIL B
SCALE 1 : 9**


△ Stamp Model No. & Revision Level on Label (Item 7).

3. Item 95 Manual Not Shown for Clarity.

2. Items 57, 60, 70, & 75 (Qty 4.0 each) and 99 to be package in Hardware Container, and used on next assembly.

1. See attached reference sheet for BOM; Reference Movex 1150-225 Rev D.

Notes: Unless Otherwise Specified.

| | | | | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| <p>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF Door King. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF Door King IS PROHIBITED.</p> | NAME | DATE |  IPB-Model 1150-225, Rail Assy (11'), Overhead Operator SIZE DWG. NO. 1150-825 REV D | |
| | DRAWN | Sal | | 01/09/07 |
| | CHECKED | | | |
| | COMMENTS: | | | |
| Scale: None | | SHEET 1 OF 2 | | |

IPB 1150-825 Rev D
 (Model And Movex No. 1150-225 Rev D)

| Item | Part Number | QTY | UM | Description | List |
|------|-------------|-------|----|--------------------------------|------|
| 1 | 1150-825 | 1 | EA | IPB-Rail Assy (11') | |
| 5 | 2600-442 | 1.129 | EA | Chain #40 20' Box | |
| 6 | 1860-030 | 3 | EA | Wire Tie 11" | |
| 7 | 2599-199 | 1 | EA | Label Universal | |
| 10 | 1150-125 | 1 | EA | Rail-Left, 11' Model 1150 | |
| 13 | 1150-126 | 1 | EA | Rail-Right, 11 ft. Model 1150 | |
| 15 | 1100-120 | 1 | EA | Chain Master Link Extended #40 | |
| 20 | 1150-025 | 1 | EA | End Idler UHMW Model 1150 | |
| 21 | 1100-145 | 2 | EA | Grommet Collar Rail Assy | |
| 23 | 1100-132 | 2 | EA | Vibration Isolator 5XK47 | |
| 25 | 1150-057 | 1 | EA | Chain Guide UHMW Model 1150 | |
| 30 | 2600-308 | 2 | EA | Bracket 1150 Chain Adjust | |
| 35 | 1150-010 | 2 | EA | Spacer Model 1150 4.43" | |
| 37 | 1150-011 | 1 | EA | End Idler Shaft Model 1150 | |
| 40 | 2630-011 | 2 | EA | Snap Ring 1" #3100-100ZD | |
| 45 | 2615-345 | 2 | EA | Bolt Eye Turned 5/16x18x4" | |
| 49 | 2615-086 | 2 | EA | Bolt Hex Head 1/2-13 x 3 | |
| 50 | 2615-107 | 1 | EA | Bolt Hex Head 1/2-13 x7" | |
| 55 | 2615-096 | 2 | EA | Bolt Hex Head 1/2-13 x5 1/2" | |
| 57 | 2615-681 | 4 | EA | Bolt Carriage 1/2"x13x1" | |
| 60 | 2620-021 | 14 | EA | Washer 1/2 " SAE | |
| 65 | 2600-345 | 1 | EA | Washer Hardened 1 1/4 x 3/4 ID | |
| 70 | 2620-050 | 10 | EA | Lockwasher 1/2" | |
| 75 | 2620-420 | 9 | EA | Nut Hex 1/2-13 | |
| 80 | 2620-320 | 1 | EA | Nut Center Lock 1/2-13 | |
| 85 | 2620-411 | 10 | EA | Nut Hex Flange Lock 5/16-18 | |
| 95 | 1150-065 | 1 | EA | Manual | |
| 99 | 2600-657 | 1 | EA | Key # 16120 Fort Lock | |
| 100 | 1150-008 | 2 | EA | Chain Adj. Spacer Model 1150 | |
| 105 | 1100-107 | 1 | EA | Bracket-End, Rail Assy 1100 | |
| 106 | 1100-050 | 1 | EA | Bracket T Model 1100 | |
| 107 | 1100-040 | 1 | EA | Bracket Upper Door Model 1100 | |
| 108 | 1100-041 | 1 | EA | Bracket Lower Door Model 1100 | |
| 109 | 2600-872 | 1 | EA | Bushing Bronze 1/2IDx3/4ODx3/8 | |
| 110 | 1100-115 | 1 | EA | Bracket Lock Pin Cover | |
| 111 | 1100-116 | 1 | EA | Bracket Lock Pin Base | |
| 112 | 4001-035 | 1 | EA | Lock N16058BDxSFx2K Key 16120 | |
| 113 | 1702-510 | 1 | EA | Cam FL BF0816 | |
| 114 | 2600-310 | 1 | EA | Carrier Model 1100 UHMW | |
| 115 | 1100-049 | 1 | EA | Locking Pin Model 1100 | |
| 116 | 1100-046 | 1 | EA | Release Ring | |
| 117 | 1100-048 | 1 | EA | Spring 1.190"l x 0.984"d | |
| 118 | 2620-328 | 1 | EA | Nut Center Lock 5/16-18 | |
| 119 | 2615-159 | 1 | EA | Bolt Hex Head 5/16-18 x 3" | |
| 120 | 2620-028 | 2 | EA | Washer 5/16" USS | |
| 124 | 2615-153 | 2 | EA | Bolt Hex Head 5/16-18 x 3/4 | |
| 126 | 2615-181 | 1 | EA | Bolt Hex Head 1/2-13 x 1 1/2 | |

| | | | | |
|-----|----------|---|----|--------------------------------|
| 128 | 2600-807 | 1 | EA | Spirol Pin 3/16D x2.0L Stainl |
| 130 | 2616-343 | 4 | EA | Screw Phillips Head 8-32x1 1/4 |
| 131 | 2616-000 | 4 | EA | Screw Phillips Head 6-32 x 1/4 |