UL 325 August 2018 Standard

Entrapment Protection must be provided for the gate system where the risk of entrapment or obstruction exists. The operator will NOT run without one or more monitored type B1 or B2 entrapment protection devices in EACH direction of gate travel.

THIS PRODUCT IS TO BE INSTALLED AND SERVICED BY A TRAINED GATE/DOOR SYSTEMS TECHNICIAN ONLY.
Visit www.doorking.com/dealer-locator to find a professional installing and servicing dealer in your area.

Date Installed: ________________________________
Installer/Company Name: __________________________
Phone Number: ____________________________

Leaves Manual with Owner

Conforms To UL STD 325
Certified To CSA STD C22.2 # 247
# QUICK GUIDE: DIP-Switches

> Every time the operator is powered up, the First open command will automatically run "Multiple gate cycles" that will locate and remember the gate’s open and close positions (See page 22).

Whenever a switch setting is changed, power MUST be cycled to the operator.

---

### SW 1 (Left 8 Switches)

<table>
<thead>
<tr>
<th>Switch</th>
<th>Function</th>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Opening direction using ON setting.</td>
<td></td>
<td>Changes the direction the operator will open/close the gate depending on the different chain configurations.</td>
</tr>
<tr>
<td>2</td>
<td>Auto-Close Timer</td>
<td>OFF</td>
<td>Auto-close timer is OFF. Manual input required to close gate.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Auto-close timer is ON. Adjustable from 1-23 seconds to close gate.</td>
</tr>
<tr>
<td>3</td>
<td>Motor Hold</td>
<td>OFF</td>
<td>Normal Setting. No voltage to motor when gate is stopped (Level gate).</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Voltage applied to motor always. Keeps inclined gate from coasting when stopped.</td>
</tr>
<tr>
<td>4 and 5</td>
<td>Relay Activation and LED Indicator</td>
<td>4-OFF</td>
<td>Relay activates and LED is ON when the gate is fully open.</td>
</tr>
<tr>
<td></td>
<td>Light Activation</td>
<td>5-OFF</td>
<td>Relay activates and LED is ON when the gate is not closed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5-ON</td>
<td>Relay activates and LED is ON when the gate is opening and open.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4-ON</td>
<td>Relay activates and LED is ON when the gate is fully closed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5-ON</td>
<td>Relay activates and LED is ON when the gate is not closed.</td>
</tr>
<tr>
<td>6</td>
<td>Not Used</td>
<td>OFF</td>
<td>Leave on OFF setting.</td>
</tr>
<tr>
<td>7 and 8</td>
<td>Gate Open</td>
<td>7-OFF</td>
<td>Normal Setting. Gate fully opens.</td>
</tr>
<tr>
<td></td>
<td>Back-Off Position</td>
<td>8-OFF</td>
<td>Gate stops short 1” from full open position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8-ON</td>
<td>Gate stops short 2” from full open position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8-ON</td>
<td>Gate stops short 3” from full open position. Used for a reversing edge device.</td>
</tr>
</tbody>
</table>

---

### SW 2 (Right 8 Switches)

<table>
<thead>
<tr>
<th>Switch</th>
<th>Function</th>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Exit Loop Port Output</td>
<td>OFF</td>
<td>Switches logic level output of EXIT loop port to main terminal #10.</td>
</tr>
<tr>
<td></td>
<td>Full Open Input</td>
<td>ON</td>
<td>Normal Setting. Plug-in exit loop detector will fully open gate (Single operator).</td>
</tr>
<tr>
<td>2</td>
<td>Reverses Gate</td>
<td>OFF</td>
<td>Normal Setting. Input to terminal #6 and/or reverse loops will reverse gate during close cycle.</td>
</tr>
<tr>
<td></td>
<td>Stops Gate</td>
<td>ON</td>
<td>Input to terminal #6 and/or reverse loops will stop gate during close cycle – gate will continue to close after input to terminal #6 and/or reverse loops are cleared (Helps prevent tailgating vehicles from unauthorized entry).</td>
</tr>
<tr>
<td>3</td>
<td>Partial Open (14 Ft)</td>
<td>OFF</td>
<td>Normal Setting. Switch must be OFF for terminal #5 input to open gate 14 Ft.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>DO NOT use ON setting. NOT associated with partial open feature for the 9100.</td>
</tr>
<tr>
<td>4</td>
<td>Built-in Solenoid Lock</td>
<td>OFF</td>
<td>Normal Setting. Fail-safe logic. Lock engages only if attempt is made to force gate open (Factory setup).</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Fail-secure logic. Lock engages after each gate cycle (2600-865 Lock kit required).</td>
</tr>
<tr>
<td>5</td>
<td>Operator Model Select</td>
<td>OFF</td>
<td>Normal Setting. Switch must be OFF for Model 9100.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>DO NOT use ON setting for Model 9100.</td>
</tr>
<tr>
<td>6</td>
<td>Quick-Close Timer Override</td>
<td>OFF</td>
<td>Normal Setting. Timer will function normally.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Opening gate will stop and begin to close as soon as all reversing inputs (Reverse loops, photo sensors) are cleared regardless of the distance the gate has opened.</td>
</tr>
<tr>
<td>7 and 8</td>
<td>Gate Close</td>
<td>7-OFF</td>
<td>Normal Setting. Gate fully closes.</td>
</tr>
<tr>
<td></td>
<td>Back-Off Position</td>
<td>8-OFF</td>
<td>Gate stops short 1” from full close position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8-ON</td>
<td>Gate stops short 2” from full close position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8-ON</td>
<td>Gate stops short 3” from full close position. Used for a reversing edge device.</td>
</tr>
</tbody>
</table>
For long gate application. SW 2, switch 3 must be OFF. Same operation as #4 terminal above but will only open a closed gate 14-Ft. or reverse a closing gate to the 14-Ft. open position.

- This input ONLY functions when gate is fully opened or in the closing cycle.
- When gate is open: auto close timer SW 1, switch 2 is turned ON, input will re-set and hold timer.
- When gate is open: auto close timer SW 1, switch 2 is turned OFF, input will prevent gate from closing.
- When gate is closing: input will stop gate when SW 2, switch 2 is ON.
- When gate is closing: input will reverse gate when SW 2, switch 2 is OFF.

If SW 2, switch 1 is ON, the plug-in exit loop detector (Single channel) will FULLY open the gate (Normal Setting). **Single operator use ONLY.**

- If SW 2, switch 1 is OFF, the normal exit loop port function is used by terminal #10:
  - Terminal #10 connected to terminal #5 will PARTIALLY open plug-in exit loop detector (Single channel) for a single operator.
  - Terminal #10 connected to terminal #4 will FULLY open bi-parting gates. **Dual operators ONLY using DoorKing’s plug-in DUAL channel loop detector. (Page 32).**

Operation of relay is dependent on setting of SW 1, switches 4 and 5. Relay contacts can be set for Normally Open (NO) or Normally Closed (NC) operation. Contact rating is 1 amp maximum at 24-volts DC.

Provides 24 VDC, 250 ma. maximum to power LED. Operation of LED is dependent on setting of SW 1, switches 4 and 5 (See page 20).

Terminal #3 Note:
Exceeding 250 mA of power from this terminal may cause the circuit board transformer to overheat, causing intermittent problems.
OPERATOR SPECIFICATIONS

Class of Operation: UL 325 Class I, II, III, IV
Type of Gate: Vehicular Slide Gates Only
Horsepower: 1/2 HP
Voltage / Phase: 115 VAC Single-Phase
Current: 5.4 Amps @ 120V
Max Gate Weight: 1000 Lbs.
Max Gate Length: 30 Ft.
Drive Sprocket Size: #40 Chain
Cycles Per Hour: 60 Per Hour
Speed: Approximately 1 Ft. per Second
Inherent Entrapment Protection Device: Inherent Reverse Sensor System (Type A)
External Entrapment Protection Device Inputs (Monitored Inputs):
- Connection inputs for Non-contact Sensor
  - Photo Sensor (Type B1)
- Connection input for Contact Sensor
  - Reversing Edge (Type B2)

Polypropylene Cover Note: Allows wireless signal through cover.

Entrapment Protection must be provided for the gate system where the risk of entrapment or obstruction exists.
The operator will NOT run without one or more monitored type B1 or B2 external entrapment protection devices in EACH direction of gate travel (minimum of 2 external devices required).

Type of wiring to be used on ALL external devices:
A) Type CL2, CL2P, CL2R, or CL2X
B) Other cable with equivalent or better electrical, mechanical, and flammability ratings.

Use this manual for the Model 9100 operator with circuit board 4602-018 Rev A or higher ONLY.

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**Slide Gate Requirements**

The operator is intended for installation only on gates used for vehicles. Pedestrians must be supplied with a separate access opening. The pedestrian access opening shall be designed to promote pedestrian usage. Locate the gate such that persons will not come in contact with the vehicular gate during the entire path of travel of the vehicular gate.

---

**Screened Wire Mesh Less than 2 1/4”**

Gates shall be designed, constructed and installed to not fall over more than 45 degrees from the vertical plane, when a gate is detached from the supporting hardware.

A gap, measured in the horizontal plane parallel to the roadway, between a fixed stationary object nearest the roadway (such as a gate support post) and the gate frame when the gate is in either the fully open position or the fully closed position, shall not exceed 2 1/4 inch (57.2 mm).

DoorKing recommends installing screened wire mesh on the ENTIRE gate AND and on that portion of the adjacent fence that the gate covers in the open position. (See above).
Safety Information for Slide Gate Operators

Entrapment protection devices are required to reduce the risk of injury. Install sensors where the risk of entrapment or obstruction exists while gate is moving. Individual requirements will vary. See pages 24-28 for more information on typical layout locations and setup.

**Non-Contact Sensors (Photo Sensors)**

1. Helps minimize the potential of entrapment during the closing cycle of the gate. Minimizes the potential of the gate closing on vehicular or other traffic that loops cannot sense. It can be installed on the secure OR non-secure side of gate.

2. Helps minimize the potential of entrapment during the back travel of the gate (opening cycle). See previous page for gate gap information.

**Contact Sensor (Reversing Edges)**

4. Installed on the fence to help minimize the potential of entrapment between the gate and fence during the opening cycle of the gate. A filler post or barrier MAY need to be installed between fence and gate.

3. Helps minimize the potential of entrapment during the back travel of the gate (opening cycle).

6. Helps minimize the potential of entrapment during the closing cycle of the gate. Minimizes the potential of the gate closing on vehicular or other traffic that loops cannot sense.

**Guide Rollers**

See previous page for more information.

**Automatic Exit Loop**

(Optional) will provide an open command to the gate operator(s) when a vehicle is exiting the property.

**Reverse Loop**

Minimizes the potential of the gate closing when a vehicle is present. Number and placement of loops is dependent on the application.

**Reverse Loop**

Minimizes the potential of the gate closing when a vehicle is present. Number and placement of loops is dependent on the application.

**Screened Wire Mesh**

May be necessary on part of fence AND entire gate. See previous page for more information.

**Physical Stops**

Positive stops shall be required to limit travel to the designed fully open and fully closed positions. These stops shall be installed either at the top of the gate, or at the bottom of the gate where such stops shall horizontally or vertically project no more than is required to perform their intended function.

**External entrapment protection devices are REQUIRED for operator to function.** see page 24
ASTM F2200 Standard for Gate Construction

Vehicular gates should be constructed and installed in accordance with ASTM F2200; Standard Specification for Automated Vehicular Gate Construction. For a copy of this standard, contact ASTM directly at 610-832-9585; service@astm.org; or www.astm.org.

Important Safety Instructions

WARNING - To reduce the risk of injury or death:
1. READ AND FOLLOW ALL INSTRUCTIONS.
2. Never let children operate or play with gate controls. Keep the remote control away from children.
3. Always keep people and objects away from gate. NO ONE SHOULD CROSS THE PATH OF THE MOVING GATE.
4. Test the operator monthly. The gate MUST reverse on contact with a rigid object or stop or reverse when an object activates the non-contact sensors. After adjusting the force or the limit of travel, retest the gate operator. Failure to adjust and retest the gate operator properly can increase the risk of injury or death.
5. Use the emergency release only when the gate is not moving.
6. KEEP GATES PROPERLY MAINTAINED. Read the owner’s manual. Have a qualified service person make repairs to gate hardware.
7. The entrance is for vehicles only. Pedestrians must use separate entrance.
8. SAVE THESE INSTRUCTIONS!

Instructions regarding intended installation:

- Install the gate operator only if:
  1. The operator is appropriate for the construction of the gate and the usage class of the gate.
  2. All openings of a horizontal slide gate are guarded or screened from the bottom of the gate to a minimum of 6 feet (1.83 m) above the ground to prevent a 2 ¼ inch (57.2 mm) diameter sphere from passing through the openings anywhere in the gate, and in that portion of the adjacent fence that the gate covers in the open position.
  3. All exposed pinch points are eliminated or guarded.
  4. Guarding is supplied for exposed rollers.
- The operator is intended for installation only on gates used for vehicles. Pedestrians must be supplied with a separate access opening. The pedestrian access opening shall be designed to promote pedestrian usage. Locate the gate such that persons will not come in contact with the vehicular gate during the entire path of travel of the vehicular gate.
- The gate must be installed in a location so that enough clearance is supplied between the gate and adjacent structures when opening and closing to reduce the risk of entrapment. Swinging gates should not open into public access areas.
- The gate must be properly installed and work freely in both directions prior to the installation of the gate operator. Do not over-tighten the operator to reduce the risk of entrapment. Swinging gates should not open into public access areas.
- Controls intended for user activation must be located at least six feet (6') away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls. Outdoor or easily accessible controls should have a security feature to prevent unauthorized use.
- The Stop and/or Reset button must be located in the line-of-sight of the gate. Activation of the reset control shall not cause the operator to start.
- A minimum of two (2) WARNING SIGNS shall be installed, one on each side of the gate where easily visible.
- For gate operators utilizing non-contact sensor:
  1. See the instructions on the placement of non-contact sensors for each type of application.
  2. Care shall be exercised to reduce the risk of nuisance tripping, such as when a vehicle trips the sensor while the gate is still moving in the opening direction.
  3. One or more non-contact sensors shall be located where the risk of entrapment or obstruction exist, such as the perimeter reachable by a moving gate or barrier.
- For gate operators utilizing contact sensors:
  1. One or more contact sensors shall be located where the risk of entrapment or obstruction exist, such as at the leading edge, trailing edge, and post mounted both inside and outside of a vehicular horizontal slide gate.
  2. One or more contact sensors shall be located at the bottom edge of a vehicular vertical lift gate.
  3. One or more contact sensors shall be located at the pinch point of a vehicular vertical pivot gate.
  4. A hardwired contact sensor shall be located and its wiring arranged so that the communication between the sensor and the gate operator is not subjected to mechanical damage.
  5. A wireless contact sensor such as one that transmits radio frequency (RF) signals to the gate operator for entrapment protection functions shall be located where the transmission of the signals are not obstructed or impeded by building structures, natural landscaping or similar obstructions. A wireless contact sensor shall function under the intended end-use conditions.
  6. One or more contact sensors shall be located at the bottom edge of a vertical barrier (arm).
- Be sure you have instructed the owner of the gate operator about safe and proper operation and testing of the gate operator.
Vehicular gate operator products provide convenience and security. However, gate operators must use high levels of force to move gates and most people underestimate the power of these systems and do not realize the potential hazards associated with an incorrectly designed or installed system. These hazards may include:

- Pinch points
- Entrapment areas
- Reach through hazards
- Absence of entrapment protection devices
- Improperly located access controls
- Absence of vehicle protection devices
- Absence of controlled pedestrian access

In addition to these potential hazards, automated vehicular gate systems must be installed in accordance with the UL 325 Safety Standard and the ASTM F2200 Construction Standard. Most people are unaware of, or are not familiar with, these standards. If an automated vehicular gate system is not properly designed, installed, used and maintained, serious injuries or death can result. Be sure that the installer has instructed you on the proper operation of the gate and gate operator system.

Be sure that the installer has trained you on proper and safe operation of this gate operating system and about the basic functions of the required reversing systems associated with your gate operating system and how to test them (see section 8). These include reversing loops, inherent reversing system, electric edges, photoelectric cells, or other external devices.

- This Owner’s Manual is your property. Keep it in a safe place for future reference.
- Be sure that all access control devices are installed a minimum distance of 6 feet away from the gate and gate operator, or in such a way that a person cannot touch the gate or gate operator while using the device. If access control devices are installed in violation of these restrictions, immediately remove the gate operator from service and contact your installing dealer.

**Important Notices**

- Loops and loop detectors, photo-cells or other equivalent devices must be installed to prevent the gate from closing on vehicular traffic.
- The speed limit for vehicular traffic through the gate area is 5 MPH. Install speed bumps and signs to keep vehicular traffic from speeding through the gate area. Failure to adhere to posted speed limits can result in damage to the gate, gate operator, and to the vehicle.
- Be sure that all persons who will use the gate system are familiar with the proper use of the gate and gate operator and are familiar with the possible hazards associated with the gate system.
- Be sure that warning signs are permanently installed on both sides of the gate in an area where they are fully visible to traffic.
- It is your responsibility to periodically check all entrapment protection devices. If any of these devices are observed to function improperly, remove the operator from service immediately and contact your installing or servicing dealer.
- Follow the recommended maintenance schedule.
- Do not allow children to play in the area of the operator or to play with any gate-operating device.
- To remove the gate operator from service, operate the gate to the full open position and then shut off power to the operator at the service panel.
UL 325 Entrapment Protection

UL 325 Classifications

Class I - Residential Vehicular Gate Operator
A vehicular gate operator (or system) intended for use in garages or parking areas associated with a residence of one-to four single families.

Class II - Commercial/General Access Vehicular Gate Operator
A vehicular gate operator (or system) intended for use in a commercial location or building such as a multi-family housing unit (five or more single family units), hotel, garages, retail store, or other buildings accessible by or servicing the general public.

Class III - Industrial/Limited Access Vehicular Gate Operator
A vehicular gate operator (or system) intended for use in an industrial location or building such as a factory or loading dock area or other locations not accessible by or intended to service the general public.

Class IV - Restricted Access Vehicular Gate Operator
A vehicular gate operator (or system) intended for use in a guarded industrial location or building such as an airport security area or other restricted access locations not servicing the general public, in which unauthorized access is prevented via supervision by security personnel.

Gate Operator Category

Effective January 12, 2016

<table>
<thead>
<tr>
<th>Horizontal Slide, Vertical Lift, Vertical Pivot</th>
<th>Swing, Vertical Barrier (Arm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type A - Inherent entrapment protection system.</td>
<td>A, B1*, B2*, C or D</td>
</tr>
<tr>
<td>Type B1 - Non-contact sensor (photoelectric sensor or the equivalent).</td>
<td>Vertical Barrier Note: Barrier gate operators (arm) that is not intended to move toward a rigid object closer than 16 inches (406 mm) are not required to be provided with a means of entrapment protection.</td>
</tr>
<tr>
<td>Type B2 - Contact sensor (edge device or equivalent).</td>
<td></td>
</tr>
<tr>
<td>Type C - Inherent force limiting, inherent adjustable clutch or inherent pressure relief device.</td>
<td></td>
</tr>
<tr>
<td>Type D - Actuating device requiring constant pressure to maintain opening or closing motion of the gate.</td>
<td></td>
</tr>
</tbody>
</table>

* B1 and B2 means of entrapment protection must be MONITORED.
**Glossary**

**GATE** - A moving barrier such as a swinging, sliding, raising, lowering, or the like, barrier, that is a stand-alone passage barrier or is that portion of a wall or fence system that controls entrance and/or egress by persons or vehicles and completes the perimeter of a defined area.

**RESIDENTIAL VEHICULAR GATE OPERATOR – CLASS I** - A vehicular gate operator (or system) intended for use in a home of one-to four single family dwelling, or garage or parking area associated therewith.

**COMMERCIAL / GENERAL ACCESS VEHICULAR GATE OPERATOR - CLASS II** - A vehicular gate operator (or system) intended for use in a commercial location or building such as a multi-family housing unit (five or more single family units), hotels, garages, retail store, or other building servicing the general public.

**INDUSTRIAL / LIMITED ACCESS VEHICULAR GATE OPERATOR - CLASS III** - A vehicular gate operator (or system) intended for use in an industrial location or building such as a factory or loading dock area or other locations not intended to service the general public.

**RESTRICTED ACCESS VEHICULAR GATE OPERATOR - CLASS IV** - A vehicular gate operator (or system) intended for use in a guarded industrial location or building such as an airport security area or other restricted access locations not servicing the general public, in which unauthorized access is prevented via supervision by security personnel.

**VEHICULAR BARRIER (ARM) OPERATOR (OR SYSTEM)** - An operator (or system) that controls a cantilever type device (or system), consisting of a mechanical arm or barrier that moves in a vertical arc, intended for vehicular traffic flow at entrances or exits to areas such as parking garages, lots or toll areas.

**VEHICULAR HORIZONTAL SLIDE-GATE OPERATOR (OR SYSTEM)** - A vehicular gate operator (or system) that controls a gate which slides in a horizontal direction that is intended for use for vehicular entrance and exit to a drive, parking lot, or the like.

**VEHICULAR SWING-GATE OPERATOR (OR SYSTEM)** - A vehicular gate operator (or system) that controls a gate which moves in an arc in a horizontal plane that is intended for use for vehicular entrance and exit to a drive, parking lot, or the like.

**SYSTEM** - In the context of these requirements, a system refers to a group of interacting devices intended to perform a common function.

**WIRED CONTROL** - A control implemented in a form of fixed physical interconnections between the control, the associated devices, and an operator to perform predetermined functions in response to input signals.

**WIRELESS CONTROL** - A control implemented in means other than fixed physical interconnections (such as radio waves or infrared beams) between the control, the associated devices, and an operator to perform predetermined functions in response to input signals.

**INHERENT ENTRAPMENT PROTECTION SYSTEM** - A system, examples being a motor current or speed sensing system, which provides protection against entrapment upon sensing an object and is incorporated as a permanent and integral part of the operator.

**EXTERNAL ENTRAPMENT PROTECTION DEVICE** - A device, examples being an edge sensor, a photoelectric sensor, or similar entrapment protection device, which provides protection against entrapment when activated and is not incorporated as a permanent part of an operator.

**ENTRAPMENT** - The condition when an object is caught or held in a position that increases the risk of injury.
SECTION 1 - INSTALLATION

Prior to beginning the installation of the slide gate operator, we suggest that you become familiar with the instructions, illustrations, and wiring guide-lines in this manual. This will help insure that your installation is performed in an efficient and professional manner compliant with UL 325 safety and ASTM F2200 construction standards.

The proper installation of the vehicular slide gate operator is an extremely important and integral part of the overall access control system. Check all local building ordinances and building codes prior to installing this operator. Be sure your installation is in compliance with local codes.

1.1 Hardware for the Gate

Good hardware is essential for proper operation of a sliding gate. DoorKing has a full line of gate hardware products that will ensure safe, reliable and long lasting gate operation. The gate must be properly installed and roll smoothly in both directions.

- **Roller Bearing V-Wheels with Protective Cover** - Helps to minimize a pinch point on the gate’s wheel and V-rail.
- **Guide Rollers with Protective Covers** - Helps to minimize a pinch point on the gate.
- **Endless Idler Assembly with Protective Cover** - Helps to minimize a pinch point for a 180° chain return.
- **Gate End Retainer** - Helps stabilize the end of the gate in the open or closed position. Recommended for all slide gate applications.

1.2 Physical Stops for the Gate

The 9100’s automatic open/close gate limits **must have a physical stop on the open and close positions of the gate.** This can be the use of end posts with gate end retainers or chain stops, depending on the mounting position of the operator. Chain stops **DO NOT** meet the ASTM F2200 requirements.

- **Gate End Retainer**
- **Chain Stops**

Rubber bumper faces toward operator, it will make contact with the operator housing during the initial automatic “Multiple gate cycling” to set the open and close gate position.
1.3 Typical Gate Types

The Model 9100 operator is designed to be installed on these gate types. See the next 4 pages for specific operator mounting positions. Individual installations and physical stops can vary.

- 1000 lb. max. weight per gate.
- Single Operator - 30 ft max. gate length.
- Dual Operators - 60 ft max. total gate length.
- Chain tray recommended for gates longer than 20 ft using front or center post mount installations ONLY.
1.4 Operator Mounting Positions

The Model 9100 operator is designed to be installed in the front, rear, center or ceiling mounting positions shown on this page and the next 3 pages. V-wheel V-rail ornamental gates are shown as examples but other gate types on the previous page can use the same mounting setups. Once the mounting position has been determined, the chain idler wheels may need to be adjusted BEFORE the operator is mounted. Physical stops MUST be used in the open AND close positions for ANY gate installation (Chain stops, end posts with gate end retainers or a wall that the gate comes in contact with).

Front Position with Concrete Pad
Standard method of installation.

- Operator’s chain idler wheels are factory set for the front position.
- Remove only the top chain knockouts from each side of the operator.
- Chain stops or gate end retainer can be used as the physical stop for the gate (Chain stops are shown).

Front Position with Post Mount
Raises operator and allows different chain heights. Optional chain tray kit can be used and is recommended for gates over 20 ft, supports the chain’s weight and helps prevent chain “stretching”. See page 17 for more information.

- Set operator chain idler wheels in the bottom position.
- DO NOT remove chain knockouts.
- Chain stops with base plate stop brackets or gate end retainer can be used as the physical stop for the gate (Both are shown, only one type is needed).

Additional hardware required. Post base plate (P/N 2600-418) 4 x 4 steel posts not available from DoorKing. Base plate stop brackets (P/N 2600-970) bolts on post base plate when using chain stops. Optional chain tray kit (P/N 2601-270 10 ft section) and additional chain #40 (P/N 2600-442 - 20 ft. per box) may be needed.
Rear Position with Concrete Pad
Hides the chain from outside the property looking in.

- Set one chain Idler wheel at the top and one in the center position on one side of the operator.
- Remove both chain knockouts from one side of the operator.
- Chain stops or gate end retainer can be used as the physical stop for the gate (Chain stops are shown).

Additional hardware required. Endless idler assembly (P/N 2600-818) and additional chain #40 (P/N 2600-442 - 20 ft. per box) may be needed.

Rear Position with Post Mount
Hides the chain from outside the property looking in.

- Chain setup is the same as above.

Additional hardware required. Post base plate (P/N 2600-418) 4 x 4 steel posts not available from DoorKing.
**Center Position with Post Mount**  Hides the chain from outside the property looking in. Optional chain tray kit can be used and is recommended for gates over 20 ft, supports the chain’s weight and helps prevent chain “stretching”. See page 17 for more information.

- Set operator chain idler wheels in the bottom position.
- **DO NOT** remove chain knockouts.

**Additional hardware required.** Post base plate (P/N 2600-418) 4 x 4 steel posts not available from DoorKing. Endless idler assembly (P/N 2600-818). Additional chain #40 (P/N 2600-442 - 20 ft. per box). Gate end retainer (P/N 1204-004).

**Top View**

- A filler post or barrier may need to be installed between the gate and wall area (See page 2 for more information).

Note: Chain stops **CANNOT** be used for this installation. End post with a gate end retainer must be installed as the physical stop if gate does not have any other means of a physical stop in the open and close position.

See page 16 for more information about endless idlers.

**Gate in Close Position**

**Gate in Open Position**

**Optional Chain Tray Kit for Long Gates**

Optional chain tray kit (P/N 2601-270) can be used and is recommended for gates over 20 ft, see page 17 for more information.
1.5 Underground Conduit Requirements

- The conduit requirements are for a typical slide gate operator installation (the secondary operator is shown for those applications where a secondary operator may be used). The conduit requirements for your application may vary from this depending on your specific needs.
- Use only sweeps for conduit bends. Do not use 90° elbows as this will make wire pulls very difficult and can cause damage to wire insulation. DoorKing recommends using 3/4-inch conduit.
- Installation of External Entrapment Protection Devices are REQUIRED (photo sensors and/or reversing edges).
- Be sure that all conduits are installed in accordance with local codes.
- Never run low voltage rated wire insulation in the same conduit as high voltage rated wire insulation.
1.6 Pad, Post or Ceiling Mount without/with J-Box Setup

**Pad Mount with Conduit**

-1" minimum from operator housing to gate.

Concrete pad MUST be level.

4" min. above ground.

Underground depth of the concrete pad is determined by soil conditions and local building codes. Reinforced concrete recommended.

---

**Post Mount with Conduit**

-1" minimum from operator housing to gate.

Base Plate MUST be level.

4" min. above ground.

Underground depth of the concrete foundation is determined by soil conditions and local building codes. Reinforced concrete recommended.

Note: Weld the posts to the base plate and mount assembly into concrete BEFORE attaching the operator. Conduit runs up through 4 x 4 steel posts.

---

**Pad, Post or Ceiling Mount Connected with Junction Boxes**

All wire connections can be made on either side of the operator housing after it has been installed.

Operator MUST be level.

Note: Operator must be mounted 1" min. away from gate.

---

Never run high voltage and low voltage in the same conduit.

Conduit Knock-Out Sizes
1.7 Mounting Operator and Chain

Prior to mounting the operator, be sure that the correct chain knockouts have been removed and chain idler wheels are in the correct position (top, center or bottom).

**Fail-Secure Manual Release Kit Installation Note:** It is easier to install the 2600-862 fail-secure manual release kit before mounting the operator and attaching the chain. Refer to the instruction sheet supplied with the kit for installation.

### Positioning Operator and Chain Brackets

- **Operator MUST be parallel to gate!**
- **Chain bracket MUST line up with chain idler wheels!**
- **Chain brackets MUST be mounted so the chain remains the same height as it is on the idler wheels!**
- **Correct Chain Bracket Height**
- **Correct Chain Bracket Height**
- **Chain idler wheels in top position.**

**Attaching Operator to Concrete**
DoorKing recommends a minimum of four (4) 3/8” x 2” sleeve anchors (not supplied).

**Attaching Operator to Post Base Plate**
Use six (6) 1/2”-13 x 1 1/2” bolts, lockwashers and nuts (not supplied).

**Connect Chain Bracket to Gate.** Weld completely around bracket. **Chain nut and chain bolt should not protrude past gate frame.**

**Connect Chain to Chain Bracket.**
Connect chain to chain bolt with master link. Adjust the chain nuts to tighten the chain. The chain should sag no more than one (1) inch per 10 feet of travel. **Do not over tighten the chain.**
**Endless Idler Assembly (On Select Installations)**

DoorKing offers an endless idler assembly with a protective cover designed for the Model 9100 installations (P/N 2600-818). Make sure the endless idler assembly is **securely** fastened to the wall or post (Depending on which type of installation will be used). Extreme force will be exerted on this assembly during gate cycling.

**Center and Rear Mount Positions (Top View)**

![Diagram of Center and Rear Mount Positions (Top View)](image)

- Lower chain **MUST** align with upper chain!
- Lower chain **MUST** be 1 inch lower than the endless idler’s 180° chain return.

**1.8 Installation of Warning Signs**

This DoorKing Slide Gate Operator is shipped with two warning signs. The purpose of the warning sign is to alert uninformed persons, and to remind persons familiar with the gate system, that a possible hazard exists so that appropriate action can be taken to avoid the hazard or to reduce exposure to the hazard. See page 3 for suggested mounting positions of signs.

- **Permanently install the supplied warning signs in locations so that the signs are visible by persons on both sides of the gate.**
- **Use appropriate hardware such as wood or sheet metal screws (not supplied) to install the warning signs.**
1.9 Chain Tray Kit

Installing the Chain Tray Kit

A chain tray is recommended for gates longer than 20 ft. to support the weight of the chain. DoorKing offers a chain tray kit in sections to fit any length gate. (DoorKing P/N 2601-270 10 Ft. section)

Tip: Chain tray supporting brackets can be mounted facing up (as shown on right), facing down or extended depending on the chain height and position. For further information, refer to instructions provided with the chain tray kit.

Note: The chain should sag at least one (1) inch per 10 feet of travel.

Post base plate (P/N 2600-418)
Base Plate Stop Brackets (P/N 2600-970) when using chain stops.

Note: All gate types can have the chain tray installed on them, V-rail V-wheel ornamental is shown here.
SECTION 2 - AC POWER TO OPERATOR(S)

Before attempting to connect any wiring to the operator, be sure that the circuit breaker in the electrical panel is in the OFF position. Permanent wiring must be installed to the operator as required by local electrical codes. It is recommended that a licensed electrical contractor perform this work.

Since building codes vary from city to city, we highly recommend that you check with your local building department prior to installing any permanent wiring to be sure that all wiring to the operator (both high and low voltage) complies with local code requirements.

THIS GATE OPERATOR MUST BE PROPERLY GROUNDED!!

2.1 High Voltage Wire Runs

If power wiring is greater than the maximum distance shown, it is recommended that a service feeder be installed. When large gauge wire is used, a separate junction box must be installed for the operator connection. The wire table is based on stranded copper wire. Wire run calculations are based on a power source with a 3% voltage drop on the power line, plus an additional 10% reduction in distance to allow for other losses in the system.

Never run low voltage rated wire insulation in the same conduit as high voltage rated wire insulation.

<table>
<thead>
<tr>
<th>Wire Size / Max Distance in Feet</th>
<th>12 AWG</th>
<th>10 AWG</th>
<th>8 AWG</th>
<th>6 AWG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single 9100: 5.4 Amp Motor</td>
<td>170</td>
<td>275</td>
<td>460</td>
<td>685</td>
</tr>
<tr>
<td>Dual 9100’s, Single Power Source</td>
<td>85</td>
<td>135</td>
<td>230</td>
<td>340</td>
</tr>
</tbody>
</table>

“Optional” 3.3 Amp Heater Installation Note: When installing the heater(s), refer to the “high voltage AC power wire size and distance requirements” table on the instruction sheet with the heater kit (P/N 1601-154) for AC power wire run requirements.

2.2 High Voltage Terminal Connection

- Route incoming AC power wire through the high voltage conduit and run wire in the operator as shown.
- Be sure wiring is installed in accordance with local codes. Be sure to color code all wiring.
- It is recommended that a surge suppressor be installed on the high voltage power lines to help protect the operator and circuit board from surges and power fluctuations.
- Dual operators (Primary/Secondary) require AC power to EACH operator.

DO NOT power up and cycle the operator until the “Physical stops” have been installed. Damage could occur to the gate and operator.

Use the wire restrainers inside operator to keep wire away from moving parts.

EXTERNAL ENTRAPMENT PROTECTION DEVICES MUST be connected or the gate operator WILL NOT function. (See pages 24-27)

Every time the operator is powered up, the First open command will automatically run “Multiple gate cycles” that will locate and remember the gate’s open and close positions (See page 22).
The switch settings and adjustments in this chapter should be made after your installation and wiring to the operator(s) is complete. Whenever any of the programming switches on the circuit board are changed, power must be shut-off, and then turned back on for the new setting to take effect. Every time the 9100 is powered up, the First open command will automatically run “Multiple gate cycles” that will locate and remember the gate’s open and close positions (See page 22).

3.1 4602 Circuit Board Description and Adjustments

**Surface Mounted LEDs** indicates that low voltage power is applied to the circuit board. **Input LEDs** should be OFF and will only illuminate when the input is activated. **Pulse LEDs** will blink as the operator is running. They can be either ON or OFF when the operator is stopped.

**Auto-Close Timer**

Auto-close timer (when turned on) SW 1, switch 2.

Adjust from 1 second (full counter clockwise) to approximately 23 seconds (full clockwise).

**Full Open**

Cycles the operator when pressed. Gate opens to full open position ONLY. It will use the Auto-Close timer when turned ON.

**Fire Dept Open**

Connect ONLY emergency access controls accessible by authorized personnel (e.g., fire, police, EMS). Upon activation, alarm will sound and the operator will go into a hard shutdown after reaching the open limit. Operator must be reset to resume normal operation. See pages 30, 34-35.

**Dry Relay Contact**

Dry relay contacts (terminals 15-16) can be set for Normally Open (NO) or Normally Closed (NC) operation by placing the relay shorting bar on the N.O. or N.C. pins respectively. SW 1, switches 4 and 5 must be set to control relay. See next page for descriptions.

**DIP-Switches**

Set the DIP-switches on the circuit board to the desired setting. See switch setting charts on next 2 pages.

**Inherent Reverse Sensor**

Adjust reversing sensitivity. Full counter clockwise for minimum sensitivity, full clockwise for maximum sensitivity. See page 23.
3.2 DIP-Switch SW 1 and SW 2 Settings

The two DIP-switches located on the circuit board are used to program the operator to operate in various modes and to turn on or off various operating features. Whenever a switch setting is changed, power to the operator must be turned OFF and then turned back on for the new setting to take effect. Check and review ALL switch settings prior to applying power to the operator.

> **Every time the operator is powered up, the First open command will automatically run “Multiple gate cycles” that will locate and remember the gate’s open and close positions (See page 22).**

<table>
<thead>
<tr>
<th>Switch</th>
<th>Function</th>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Changes the direction the operator will open/close the gate depending on the different chain configurations.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>Auto-Close Timer</td>
<td>OFF</td>
<td>Auto-close timer is OFF. Manual input required to close gate.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Auto-close timer is ON. Adjustable from 1-23 seconds to close gate.</td>
</tr>
<tr>
<td>3</td>
<td>Motor Hold</td>
<td>OFF</td>
<td>Normal Setting. No voltage to motor when gate is stopped (Level gate).</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Voltage applied to motor always. Keeps inclined gate from coasting when stopped.</td>
</tr>
<tr>
<td>4 and 5</td>
<td>Relay Activation and LED Indicator Light Activation</td>
<td>4-OFF 5-OFF</td>
<td>Relay activates and LED is ON when the gate is fully open.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4-OFF 5-ON</td>
<td>Relay activates and LED is ON when the gate is closed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4-ON 5-OFF</td>
<td>Relay activates and LED is ON when the gate is opening and open.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4-ON 5-ON</td>
<td>Relay activates and LED is ON when the gate is opening and closing.</td>
</tr>
<tr>
<td>6</td>
<td>Not Used</td>
<td>OFF</td>
<td>Leave on OFF setting.</td>
</tr>
<tr>
<td>7 and 8</td>
<td>Gate Open Back-Off Position</td>
<td>7-OFF 8-OFF</td>
<td>Normal Setting. Gate fully open.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-OFF 8-ON</td>
<td>Gate stops short 1&quot; from full open position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-ON 8-OFF</td>
<td>Gate stops short 2&quot; from full open position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-ON 8-ON</td>
<td>Gate stops short 3&quot; from full open position. Used for a reversing edge device.</td>
</tr>
</tbody>
</table>

**SW 1 Switch 1** Must OPEN the gate upon initial AC power up and open command. If the first open command begins to close the gate, turn AC power off and reverse this switch. Opening direction will vary depending on the type of installation (See above).

**SW 1 Switch 2** Turns the auto-close timer on or off. Can be adjusted from 1 to 23 seconds to close gate.

**SW 1 Switch 3** This switch should be left in the OFF position when the slide gate is running on a level track and the gate does not coast after it has stopped. If the gate is on an incline, turning this switch on will apply a small DC voltage to the motor windings after the gate has stopped. This applies braking power to the motor to prevent the gate from “coasting” after it has stopped.

**SW 1 Switches 4-5** These work in conjunction with each other and determine when the relay on the board will be activated. This relay can be used as a switch for various functions such as illuminating a warning light when the gate is moving, or turning on a green light when the gate is full open. If a magnetic lock is used with the gate operator, these switches must be set for magnetic lock operation which limits the relay to activate only when the gate is opening and full open.

**SW 1 Switch 6** Leave this switch OFF.

**SW 1 Switches 7-8** These work in conjunction with each other and determine if the operator will stop the gate at the full open position, or if the gate should stop 1, 2 or 3 inches short of the full open position. Needed only when using a reversing edge entrapment protection device on the opening edge of the gate with an end post as the physical stop.
### SW 2 (Right 8 Switches)

<table>
<thead>
<tr>
<th>Switch</th>
<th>Function</th>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Exit Loop Port Output</td>
<td>OFF</td>
<td>Switches logic level output of EXIT loop port to main terminal #10.</td>
</tr>
<tr>
<td></td>
<td>Full Open Input</td>
<td>ON</td>
<td>Normal Setting. Plug-in exit loop detector will fully open gate (Single operator).</td>
</tr>
<tr>
<td>2</td>
<td>Reverses Gate</td>
<td>OFF</td>
<td>Normal Setting. Input to terminal #6 and/or reverse loops will reverse gate during close cycle.</td>
</tr>
<tr>
<td></td>
<td>Stops Gate</td>
<td>ON</td>
<td>Input to terminal #6 and/or reverse loops will stop gate during close cycle – gate will continue to close after input to terminal #6 and/or reverse loops are cleared (Helps prevent tailgating vehicles from unauthorized entry).</td>
</tr>
<tr>
<td>3</td>
<td>Partial Open (14 Ft)</td>
<td>OFF</td>
<td>Normal Setting. Switch must be OFF for terminal #5 input to open gate 14 Ft.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>DO NOT use ON setting. NOT associated with partial open feature for the 9100.</td>
</tr>
<tr>
<td>4</td>
<td>Built-in Solenoid Lock</td>
<td>OFF</td>
<td>Normal Setting. Fail-safe logic. Lock engages only if attempt is made to force gate open (Factory setup).</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Fail-secure logic. Lock engages after each gate cycle (2600-862 Lock kit required).</td>
</tr>
<tr>
<td>5</td>
<td>Operator Model Select</td>
<td>OFF</td>
<td>Normal Setting. Switch must be OFF for Model 9100.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>DO NOT use ON setting for Model 9100.</td>
</tr>
<tr>
<td>6</td>
<td>Quick-Close Timer Override</td>
<td>OFF</td>
<td>Normal Setting. Timer will function normally.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ON</td>
<td>Opening gate will stop and begin to close as soon as all reversing inputs (Reverse loops, photo sensors) are cleared regardless of the distance the gate has opened.</td>
</tr>
<tr>
<td>7 and 8</td>
<td>Gate Close Back-Off Position</td>
<td>7-OFF 8-OFF</td>
<td>Normal Setting. Gate fully closes.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-OFF 8-ON</td>
<td>Gate stops short 1” from full close position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-ON 8-OFF</td>
<td>Gate stops short 2” from full close position. Used for a reversing edge device.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7-ON 8-ON</td>
<td>Gate stops short 3” from full close position. Used for a reversing edge device.</td>
</tr>
</tbody>
</table>

**SW 2 Switch 1** Switch 1 Determines if the output of the loop detector (DoorKing loop detectors only) plugged into the EXIT loop port will be sent directly to the microprocessor to open (or reverse a closing gate) the gate, or if the output is directed to Main Terminal #10 where it can be connected to other input terminals.

**SW 2 Switch 2** Determines if an input to terminal #6 (N.O. Photo Sensors, NOT entrapment protection) AND/OR reverse loops will reverse OR stop a CLOSING gate. A tailgating vehicle can activate terminal #6 and/or reverse loops while the gate is in the closing cycle from the previous vehicle’s authorized entry:

If switch 2 is turned OFF (Reverse), the closing gate that gets activated by a tailgating vehicle will reverse back to the open position, possibly allowing the tailgating vehicle unauthorized entry while the gate is reversing back to the open position.

If switch 2 is turned ON (Stop), the closing gate that gets activated by a tailgating vehicle will stop, partially or completely blocking the pathway, NOT allowing the tailgating vehicle to enter without proper authorization. The gate will not move until all sensors are clear, usually forcing the tailgating vehicle that activated the sensors to back away from the gate. The gate will then continue until closed, helping prevent the tailgating vehicle from unauthorized entry.

**SW 2 Switch 3** Switch must be in the OFF position. Inputs connected to terminal #5 will open and reverse the gate only 14 Ft.

**SW 2 Switch 4** This switch determines the operation of the built-in solenoid lock. The OFF setting is the factory setup. Caution: Do not set this switch to ON unless the 2600-862 fail-secure manual release kit has been installed in the operator. Changing this switch to the ON setting without installing the lock kit will damage the operator. See pages 35 and 36 for more information about Fail-Safe vs. Fail-Secure release systems.

**SW 2 Switch 6** Turning the quick-close feature on will cause the auto-close timer to close the gate after 1 second, regardless of the setting of the auto-close timer potentiometer. This will also cause an opening gate to stop and reverse when the reverse loops and/or photo sensors are cleared. This feature, along with turning SW 2, switch 2 ON above, is useful to help prevent tailgating vehicles from unauthorized entry.

**SW 2 Switches 7-8** These work in conjunction with each other and determine if the operator will stop the gate at the full close position, or if the gate should stop 1, 2 or 3 inches short of the full close position. Needed only when using a reversing edge entrapment protection device on the closing edge of the gate with an end post as the physical stop.
3.3 Automatic Open / Close Limit Adjustment

The 9100’s open/close limits DO NOT have to be physically adjusted. Every time the 9100 is powered up, the first open command will automatically run “Multiple gate cycles” that will locate and remember the gate’s open and close positions. These positions are determined by the physical stops that have been installed (See section 1.2, page 8).

**Timer:** The Auto-Close Timer should be turned ON (SW 1, switch 2) to allow the “multiple gate cycles” to run automatically, otherwise manual close commands will be required to complete this sequence.

**Clutch:** The clutch’s factory setting will work correctly for most installations. The clutch must NOT slip while the gate is cycling between the full open and full closed position or the gate limits will be incorrect. If the clutch slips during this period, it must be tightened before running this sequence (See section 3.4 on the next page).

**Safety Devices:** Run this sequence before testing any safety features (primary inherent reverse sensor, external entrapment protection, entrapment alarm and reset features).

**Reversing Edge mounted on the Gate using End Posts:** When using a reversing edge on either end of the gate with an end post as the physical stop, the reversing edge must be disconnected from the circuit board every time this sequence will be run (the UL 325 terminal can be unplugged from the circuit board).

**Sequence of Automatic “Multiple Gate Cycles” to Set Gate Limits**

⚠ **CAUTION: Keep pedestrians and vehicles clear of the gate while this sequence is running!**

*After the first open command is given to the operator* (gate can be in any position):

- **Open** Gate MUST open until it contacts the physical “open” stop. (If gate starts to close, turn power off and change the direction operator opens (SW 1, switch 1). Turn power back on and give open command again).
- **Close** Auto-close timer will close the gate until it contacts the physical “close” stop. (Manual close command required if timer is turned off).
- **Open** Gate will automatically open until it gets approximately 12 inches away from the full open position and stop, then continue opening until it contacts the physical “open” stop again.
- **Close** Auto-close timer will close the gate until it gets approximately 12 inches away from the full close position and stop, then continue closing until it contacts the physical “close” stop again. (Manual close command required if timer is turned off).
- **Sequence Finished** Open and close gate positions are now set and will be remembered by the 9100 (until it loses AC power). Gate will function normally after automatic “Multiple Gate Cycles” sequence has finished.

Note: If gate encounters an obstruction during this sequencing, it will automatically continue after obstruction has been cleared.
3.4 Clutch Adjustment

In addition to the inherent reverse sensor, this operator is equipped with a mechanical slip clutch to further reduce the possibility of injury should an entrapment occur. **DO NOT** over-tighten the clutch to compensate for a gate that is damaged, poorly constructed or too heavy. **Over tightening the clutch would create a hazard** which could result in serious injury or death to persons who may become entrapped.

**Ideal Clutch Adjustment:** The operator will cycle the gate **without** the clutch slipping. The clutch will **slip** and the gate will reverse **ONLY** after striking an obstruction with no more than 75 Lbs of force. This force can be measured with a gate scale.

**To adjust clutch:**
1. Make sure power to operator is OFF when adjusting clutch.
2. Hold large pulley to loosen the hex bolt counter clockwise.
3. Magnetic spring assembly can now be loosened (counter clockwise) or tightened (clockwise) to adjust the clutch.
4. Tighten the hex bolt to lock assembly after adjustment.

**Note:** After power has been turned back on, the first open command will automatically run the “multiple gate cycles” to locate and remember the open and close gate positions (See section 3.3 on previous page).

**Test the operator clutch adjustment:**

**CAUTION:** Keep pedestrians and vehicles clear of the gate while testing clutch!

Place an immobile object along the gate path, allowing the gate to strike it while in the open and close cycles. The gate must reverse direction after striking the object. If it does not, readjust the clutch. Repeat this test until the correct clutch adjustment has been achieved. The operator will assume a soft shutdown after striking and reversing the gate which will require a key switch command to cycle operator again.

**3.5 Inherent Reverse Sensor Adjustment**

This vehicular gate operator is equipped with an inherent adjustable reversing sensor (Type A) used as entrapment protection according to UL 325 standards. **The gate will reverse direction after “physically” encountering an obstruction in either the opening or closing gate cycle.**

If the Auto-Close Timer (DIP-switch SW 1, switch 2) is ON and the gate physically encounters an obstruction during the CLOSING cycle, it will reverse to the open position and **HOLD** the gate at this position (Soft shutdown condition). Another input command is needed before the gate will reset and close again.

If the Partial Open Feature is being used and the gate physically encounters an obstruction during the CLOSING cycle, the gate will only reverse to the **FULL** open position and **NOT** the partial open position.

For the reverse system to function correctly, the gate must be properly installed and work freely in both directions. **The clutch must be properly adjusted before adjusting the reverse sensor.**

1. Press the Key Switch button to cycle the gate.
2. While gate is cycling, slowly rotate reverse sensor clockwise until the gate reverses direction. Rotate reverse sensor back counter-clockwise approximately 1/8 turn.
3. Cycle the gate a few times to be sure that it cycles completely.

**Test the operator reversing sensitivity:**

Place an immobile object along the gate path, allowing the gate to strike it while in the open and close cycles. The gate must reverse direction after striking the object. If it does not, increase the reverse sensitivity (step 2) and repeat this test until the correct sensitivity has been set. The operator will assume a soft shutdown after striking and reversing the gate which will require a key switch command to cycle operator again.
External Entrapment Protection Devices:

In addition to the inherent reversing sensor system, this operator has a UL 325 terminal for the connection of photo sensors-Type B1 and/or reversing edges-Type B2 entrapment protection required by UL 325 standards. Entrapment Protection must be provided for the gate system where the risk of entrapment or obstruction exists. The operator will NOT run without one or more monitored type B1 or B2 external entrapment protection devices installed in EACH direction of gate travel (minimum of 2 external devices required). Install these devices where the risk of entrapment or a safety hazard exists, examples of which are shown below and the next 3 pages. Installations can vary.

4.1 UL 325 Terminal Description

UL 325 Terminal & LEDs

UL 325 LEDs:
LED ON: Connected device has been activated.
LED remains off during normal operation.
LED Flashing: Connected device is in fault.
Wiring to device is bad.

UL 325 Terminal #4 Note:
Exceeding 250 mA of power from this terminal may cause the circuit board transformer to overheat, causing intermittent problems.

1 OPEN Beam Stop: Obstructed opening-direction photo beam will stop the gate during the opening-direction only. Gate will resume the open cycle when the obstructed photo beam has been cleared.

3 CLOSE Beam Reverse: Obstructed closing-direction photo beam will reverse the gate to the open position and reset the close-timer during the closing-direction only. Gate will close when timer times out.

7 OPEN Edge/Beam Reverse: Obstructed reversing edge or photo beam will reverse the gate to the close position during the opening-direction only.
- After the gate reverses to the close position, any opening input will cycle the gate again.
- Note: If the gate is opening by a time clock and a edge/beam gets obstructed, the gate will return to the closed position and another input (automatic exit loop, reverse loop, remote etc.) is needed to cycle the gate open again.

9 CLOSE Edge/Beam Reverse: Obstructed reversing edge or photo beam will reverse the gate to the open position during the closing-direction only.
- After the gate reverses to the open position, the close-timer will time out and close the gate (if it is turned on).
- If a second sequential obstruction is encountered prior to the gate reaching the close limit, the gate will reverse to full open position and enter a soft shutdown condition (See page 34).

2, 4, 6, 8 & 10 Ground (Common): Common terminal for all MONITORED entrapment protection device inputs.

Monitored Device Note: Only 1 monitored Device can be connected to each input. An OPTIONAL Expansion Board (sold separately) will allow connection for additional devices.

SEL 325 DIP-Switches

DIP-switches MUST be turned ON for each device wired to terminal.

Monitored Device Note: Only 1 monitored Device can be connected to each input. An OPTIONAL Expansion Board (sold separately) will allow connection for additional devices.

1 - OPEN Beam STOP (Switch 1)
2 - Ground (Common)
3 - CLOSE Beam Reverse (Switch 2)
4 - Ground (Common)
5 - 24 VAC 250 mA Max (don’t exceed this)
6 - Ground (Common)
7 - OPEN Edge/Beam Reverse (Switch 3)
8 - Ground (Common)
9 - CLOSE Edge/Beam Reverse (Switch 4)
10 - Ground (Common)
4.2 Entrapment Protection Device Locations

**Typical UL Photo Sensor mounting height and distance away from gate.**

- **Secure Side**
  - Inside Property
  - 5” or Less

- **Non-Secure Side**
  - Outside Property
  - 5” or Less

**Note:** Additional photo sensors can be added above the 27.5” height.

**If the distance between the gate and wall is greater than 2 1/4".**

- A filler post or barrier may need to be installed between the gate and wall area to reduce the distance to 2 1/4" or less. A reversing edge should be installed on the post or barrier for safety (See page 2 for more information).

**Photo Sensors (With Filler Post and Reverse Edge) Sample Setup**

- **UL 325 DIP-Switches**
  - 1 - OPEN Beam STOP (Switch 1)
  - 2 - CLOSE Beam (Common)
  - 3 - OPEN Edge (Common)
  - 4 - CLOSE Edge (Common)
  - 5 - 24 VAC 250 mA Max (Don’t exceed this)
  - 6 - Ground (Common)
  - 7 - OPEN Edge/Beam REVERSE (Switch 3)
  - 8 - Ground (Common)
  - 9 - CLOSE Edge/Beam REVERSE (Switch 4)
  - 10 - Ground (Common)

**Type of wiring to be used on ALL external devices:**

- **A)** Type CL2, CL2P, CL2R, or CL2X.
- **B)** Other cable with equivalent or better electrical, mechanical, and flammability ratings.

**IMPORTANT:** Photo sensors must use monitored resistive contacts. See specific manufacturer’s wiring manual for more information.

**Sensors Power Note:** Use separate power transformer to power photo sensors that can be plugged into the built-in convenience outlets located on the operator (See page 24).
Wireless Reverse Edge Sample Setup - Single Receiver

Type of wiring to be used on ALL external devices:
A) Type CL2, CL2P, CL2R, or CL2X.
B) Other cable with equivalent or better electrical, mechanical, and flammability ratings.

P/N - 8080-008 RF Monitored Gate Link Kit (RB-G-K10)
Miller Edge Sensing Edges - All models with a T2 (resistive) termination.

**IMPORTANT:** Photo sensors must use monitored resistive contacts. See specific manufacturer’s wiring manual for more information.

**Sensors Power Note:** Use separate power transformer to power photo sensors that can be plugged into the built-in convenience outlets located on the operator (See page 25).

**UL 325 DIP-Switches**
1 - OPEN Beam STOP (Switch 1)
2 - Ground (Common)
3 - CLOSE Beam REVERSE (Switch 2)
4 - Ground (Common)
5 - 24 VAC 250 mA Max (Don’t exceed this)
6 - Ground (Common)
7 - OPEN Edge/Beam REVERSE (Switch 3)
8 - Ground (Common)
9 - CLOSE Edge/Beam REVERSE (Switch 4)
10 - Ground (Common)

Connect ONLY MONITORED Devices

Only 1 monitored Device can be connected to each input. An OPTIONAL Expansion Kit (sold separately) will allow connection for additional devices.

Wireless Note: Refer to the instruction sheet that comes with the receiver/transmitter for more specific wiring, mounting and “PROG” instructions.
4.3 Dual Gates Multiple Reversing Edges Wiring Sample

Mount on gate next to edge. See manufacturer’s manual to “LEARN” open edges.

Set to “R”
Set 3 to “A Output”
Set 4 to “OFF”
See manufacturer’s manual to “PROG” wireless edges.

All safety devices MUST be wired to the PRIMARY operator ONLY when using dual gate operators.

All safety devices MUST be turned ON for each device wired to terminal.

PRIMARY UL 325 DIP-Switches
1 - OPEN Beam STOP (Switch 1)
2 - Ground (Common)
3 - CLOSE Beam REVERSE (Switch 2)
4 - Ground (Common)
5 - 24 VAC 250 mA Max (Don’t exceed this)
6 - Ground (Common)
7 - OPEN Edge/Beam REVERSE (Switch 3)
8 - Ground (Common)
9 - CLOSE Edge/Beam REVERSE (Switch 4)
10 - Ground (Common)

P/N - 8080-079 Multi-Input Module (MIM-62)
P/N - 8080-008 RF Monitored Gate Link Kit (RB-G-K10)
P/N - 8080-006 Monitored Transmitter RB-TX-10
Miller Edge Sensing Edges - All models with a T2 (resistive) termination.

PRIMARY UL 325 Terminal
Connect ONLY MONITORED Devices.
**4.4 Loop Detector Wiring**

To help protect the operator from accidentally closing on vehicles in the gate’s path, DoorKing highly recommends that loops and loop detectors be installed. Loops are laid underneath, cut into asphalt or concrete driveways or buried beneath gravel and earth driveways. A loop detection system will sense a vehicle like a metal detector and send a signal to the gate operator preventing the gate from automatically opening or closing on a vehicle when it is in the gate’s path. DoorKing recommends that a licensed installer perform this work.

**Reverse Loops**

Reverse loops are placed on each side of the gate to prevent the gate from closing on a vehicle in the gate’s path. They will reverse OR stop the cycling of the gate while a vehicle is in or near the gate’s pathway.

**Automatic Exit Loop**

Automatically opens the gate for exiting vehicles without having to use a transmitter or keypad. The exit loop can be placed a minimum of 4 feet away from the reverse loop or far enough away from the gate so the gate has started or completely opened by the time you drive up to it (Free exit).

Note: The plug-in exit loop detector can be wired to partially open gate 14-Ft. if SW 2, switch 1 is turned OFF. A jumper wire must be connected from terminal #10 to terminal #5 (See next page for more information).

Note: Loop detector wiring is shown for Doorking plug-in loop detector P/N 9410-010 (Single Channel) only. If other loop detectors are used, refer to the installation instructions supplied with those detectors for wiring and separate power instructions.
### 5.1 Main Terminal Description

- **When gate is closed**, this input will fully open gate.
- **When gate is open and auto close timer SW 1, switch 2 is turned ON**, input will re-set and hold timer.
- **When gate is open and auto close timer SW 1, switch 2 is turned OFF**, input will close gate.
- **When gate is closing**, input will reverse gate.

For long gate application, SW 2, switch 3 must be **OFF**. Same operation as #4 terminal above but will only open a closed gate 14-Ft. or reverse a closing gate to the 14-Ft. open position.

- **This input ONLY functions when gate is fully opened or in the closing cycle.**
- **When gate is open: auto close timer SW 1, switch 2 is turned ON**, input will re-set and hold timer.
- **When gate is open: auto close timer SW 1, switch 2 is turned OFF**, input will prevent gate from closing.
- **When gate is closing**: input will stop gate when SW 2, switch 2 is **ON**.
- **When gate is closing**: input will reverse gate when SW 2, switch 2 is **OFF**.

- **If SW 2, switch 1 is **ON**, the plug-in exit loop detector (Single channel) will FULLY open the gate (Normal Setting). Single operator use ONLY.**
- **If SW 2, switch 1 is **OFF**, the normal exit loop port function is used by terminal #10:**
  - Terminal #10 connected to terminal #5 will PARTIALLY open plug-in exit loop detector (Single channel) for a single operator.
  - Terminal #10 connected to terminal #4 will FULLY open bi-parting gates. Dual operators ONLY using DoorKing’s plug-in DUAL channel loop detector. (Page 32).

Operation of relay is dependent on setting of SW 1, switches 4 and 5. Relay contacts can be set for Normally Open (NO) or Normally Closed (NC) operation. Contact rating is 1 amp maximum at 24-volts DC.

Provides 24 VDC, 250 ma. maximum to power LED. Operation of LED is dependent on setting of SW 1, switches 4 and 5 (See page 20).
5.2 Control Wiring for Single/Primary Operator

**Important:** Controls intended for user activation must be located at least six (6) feet away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls. Emergency access controls only accessible by authorized personnel (e.g., fire, police, EMS) may be placed at any location in the line-of-sight of the gate.

Type of wiring to be used on ALL external devices:
- A) Type CL2, CL2P, CL2R, or CL2X.
- B) Other cable with equivalent or better electrical, mechanical, and flammability ratings.

Polypropylene Cover Note: Allows wireless signal through cover.

**Important:** To prevent entrapment, access devices must be placed at least six (6) feet away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls. Emergency access controls only accessible by authorized personnel (e.g., fire, police, EMS) may be placed anywhere in the line-of-sight of the gate.

3-Wire Radio Receiver
- Relay #2 - Fully opens gate.
- Relay #5 - Opens gate 14-feet.
- 24 volt - 250 mA max.

4-Wire Receiver
- Relay N.O. - #2 - Fully opens gate.
- Relay N.O. - #5 - Opens gate 14-feet.
- 24 Volt - 250 mA max.

**Terminal #3 Note:** Exceeding 250 mA of power from this terminal may cause the circuit board transformer to overheat, causing intermittent problems.

**Activation Note:** Activation of this device will cause the gate to reverse direction. If the inherent reverse sensor gets activated during the close cycle, it will always fully open the gate.

3-Wire Radio Receiver
- Relay #2 - Fully opens gate.
- Relay #5 - Opens gate 14-feet.
- 24 volt - 250 mA max.

**Terminal #5 Note (Single Operator Only):** Any opening device connected to terminal #5 will open the gate to the partial open 14-ft setting. External entrapment protection devices will also open the gate to the partial open setting. If the inherent reverse sensor gets activated during the close cycle, it will always fully open the gate.

4-Wire Receiver
- Relay N.O. - #2 - Fully opens gate.
- Relay N.O. - #5 - Opens gate 14-feet.
- 24 Volt - 250 mA max.

**Terminal #3 Note:** Exceeding 250 mA of power from this terminal may cause the circuit board transformer to overheat, causing intermittent problems.

**Terminal #5 Note:** Any opening device connected to terminal #5 will open the gate to the partial open 14-ft setting. External entrapment protection devices will also open the gate to the partial open setting. Important note: If the inherent reverse sensor gets activated during the close cycle, it will always fully open the gate.

4-Wire 3-Button Control Station
- Terminal #2 - Full Open
- Terminal #3 - Stop
- Terminal #4 - Open
- Terminal #5 - Close
- Terminal #6 - Full Open
- Terminal #7 - Stop
- Terminal #8 - Open
- Terminal #9 - Close
- Terminal #10 - Full Open
- Terminal #11 - Stop
- Terminal #12 - Open
- Terminal #13 - Close
- Terminal #14 - Full Open
- Terminal #15 - Stop
- Terminal #16 - Open
- Terminal #17 - Close
- Terminal #18 - Full Open

**Gate Activation Note:** Any opening device connected to terminal #5 will open the gate to the partial open 14-ft setting. External entrapment protection devices will also open the gate to the partial open setting. Important note: If the inherent reverse sensor gets activated during the close cycle, it will always fully open the gate.

**Stand-Alone Keypad**
- Call 3-Button Control Station
- Jumper Pins 1 & 2 ONLY when using a 4-wire control station to enable stop terminal #7.

**DoorKing 4602-018**
- UL 325
- Pages 24-27

**Fire Dept Open**
- Supplied Wire Harness

**Connect device to both operators, both gates will fully open.**

**Dual Gate Operators Note:** Connect device to BOTH operators, both gates will fully open.

**Activation Note:** Activation of this device will open gate regardless of the status of the open direction monitored external entrapment protection device(s). If gate is opening, and the operator’s inherent entrapment protection system detects an obstruction, the operator will reverse approx. 2 inches and go into a hard shutdown. Operator reset button MUST be pushed to function again OR cycle operator’s power.
5.3 Auxiliary Device Wiring

Type of wiring to be used on ALL external devices:

A) Type CL2, CL2P, CL2R, or CL2X.

B) Other cable with equivalent or better electrical, mechanical, and flammability ratings.

DoorKing Access Control System (Model 1833, 1835, 1837 or 1838) tracker system can be connected. This system can keep track of gate operator cycle count, shorted inputs, loop detector problems, any forced entry attempts, if the gate has struck anything during the open or close cycle, power interruptions, etc.

For more detailed information refer to the Tracker Installation and Wiring Manual, DoorKing P/N 2358-065.

Terminal #4 (Full open) or #5 ▼ (14-Ft. open) required only if the tracker board will activate the gate operator. Refer to the manual 2358-065 for detailed information.
**5.4 Bi-Parting Gates Wiring - Dual Gate Operators**

- Separate power source for photo sensor (See page 24).

**Entrapment Protection Devices for Bi-Parting Gates**

- Requires AC power to each operator.
- Both operator DIP-switches must be set.
- Connect normal opening device, auxiliary devices and loops to the primary operator only.
- Connect FIRE DEPT device to Both operators.

**3-Wire Receiver**

(Fully Opens Gates)

4-wire receiver wiring, see page 30.

**Switches**

- SW 2, switch 1 must be OFF.

**Jumper Wire**

- When using Dual Channel plug-in loop detector. Connect #4 to #10: fully opens gates.

**Loop Detectors**

- Reverse Loop
- Reverse Loop
- Automatic Exit Loop

**Interconnection Cable**

Sold separately from DoorKing.

- UL 325 Terminal
- UL 325 Terminal

**Type of wiring to be used on ALL external devices:**
- A) Type CL2, CL2P, CL2R, or CL2X.
- B) Other cable with equivalent or better electrical, mechanical, and flammability ratings.
SECTION 6 - OPERATING INSTRUCTIONS

IMPORTANT SAFETY INSTRUCTIONS

WARNING - To reduce the risk of injury or death:

1. READ AND FOLLOW ALL INSTRUCTIONS.
2. Never let children operate or play with gate controls. Keep the remote control away from children.
3. Always keep people and objects away from gate. NO ONE SHOULD CROSS THE PATH OF THE MOVING GATE.
4. Test the operator monthly. The gate MUST reverse on contact with a rigid object or stop or reverse when an object activates the non-contact sensors. After adjusting the force or the limit of travel, retest the gate operator. Failure to adjust and retest the gate operator properly can increase the risk of injury or death.
5. Use the emergency release only when the gate is not moving and power has been shut-off.
6. KEEP GATES PROPERLY MAINTAINED. Read the owner’s manual. Have a qualified service person make repairs to gate hardware.
7. The entrance is for vehicles only. Pedestrians must use separate entrance.
8. SAVE THESE INSTRUCTIONS.

6.1 AC Power and Reset Switch

Unlock the power switch cover and open to access the Main Power, and the operator Reset switch.

Important: The operator WILL NOT lose its open and close limit positions after pressing the reset button.

Reset Button - Used to turn off the entrapment alarm and to reset the operator after a HARD shutdown has occurred.

Alarm Siren

AC Power Switch - Powers the operator ON (toggle up) or OFF (toggle down).

Every time the 9100 is powered up, the First open command will automatically run “Multiple gate cycles” that will locate and remember the gate’s open and close positions (See page 22).

Unlock the power switch cover and open to access the Main Power, and the operator Reset switch.
6.2 Shutdown Conditions

Under various entrapment conditions the operator will assume either a soft or hard (alarm) shutdown. To determine what type of reset action is required, you will need to understand how the different entrapment conditions affect the gate operator.

**Soft Shutdown**

This occurs in various situations where the inherent or external entrapment protection devices have been activated. In a soft shutdown condition, the operator will not respond to any input that was present when the entrapment protection device sensed an obstruction. If the gate stops at the open position, the operator will not respond to the automatic close timer.

- **Example 1** - A time clock keys the gate open in the morning and an entrapment protection device senses an obstruction prior to the gate reaching the full open position. If the entrapment is sensed by the inherent system, the gate will reverse and run back to the closed position. The time clock input is still present, but the gate will not re-open.

Note: In some systems, the time clock input comes from the telephone entry system relay. This same relay may also provide open commands for a card reader, MicroPLUS transmitters and the visitor telephone entry. If so, these devices will also be disabled in a soft shutdown condition.

- **Example 2** - If the gate is closing and an entrapment protection device is activated, the gate will either stop or reverse and run back to the open position, depending upon if the secondary or inherent device was activated. The automatic close timer will not close the gate.

- **Example 3** - Vehicle arrives at exit loop and gate runs towards the open position. If the inherent entrapment protection gets activated during this opening cycle, the gate reverses and runs back to the closed position. After the inherent entrapment protection is cleared, if the vehicle is still present at the exit loop, a soft shutdown condition does not occur. The exit loop input provides an immediate reset of the operator and the gate will again run to the open position.

**Resetting a Soft Shutdown**

In some conditions, a soft shutdown will reset as soon as the entrapment condition clears. For example, if a non-contact sensor (photo cell) is sensing an obstruction, the operator will stop the gate and assume a soft shutdown condition. When the photocell clears, the operator will return to normal operation.

When the operator is in a soft shutdown, activation of any “intended input” will reset the operator. An “intended input” includes any command, any standard safety input and any loop input. Activating any of these inputs will reset the gate. At that point the gate will return to normal operation. If the gate is open, the automatic close timer will then time out and close the gate.

**Hard Shutdown (Alarm Activated)**

A hard shutdown condition occurs when: (1.) The inherent entrapment protection system (Type A) gets activated TWO consecutive times before the gate completes the open or close cycle. (2.) The reversing edge (Type B2) gets activated and reverses but before the gate completes the reverse cycle the inherent entrapment protection system (Type A) gets activated.

- **Example of a Hard Shutdown** - The gate is closing and the inherent entrapment protection system senses an obstruction and causes the gate to reverse direction. As the gate begins to run in the open direction, a second obstruction is sensed prior to the gate reaching the full open position. Once the second obstruction has been sensed, the operator will stop, the audio alarm will sound and all standard inputs are shut down (including open commands, safety commands, loop inputs, etc.).

  - To silence the alarm, press the reset button or after 5 minutes, the audio alarm will shut off but will “chirp” every 5 seconds. This indicates that the operator is in a hard shutdown condition (The reset button must be pressed to reset the operator and stop the alarm “chirping”).
6.3 Manual Gate Operation

This operator is equipped with one of two types of manual release systems, “Fail-Safe” (required by many city codes) or “Fail-Secure” that will allow the gate to be pushed open in the event of a power outage or equipment failure.

Caution: NEVER attempt to manually push open any gate with an operator attached to it until you have VERIFIED that power to the operator has been SHUT-OFF!

Fail-Safe Manual Release System (Factory Installed)

This manual release system is the most reliable and safest method for placing the gate operator in manual operation. It is the preferred method of emergency gate operation under worse case conditions by many Fire Chiefs and Building Inspectors and is typically used in Class I and Class II applications. This system is accessible from either side of the gate and requires NO keys, cranks or other tools to manually operate the gate. This prevents any delays for emergency vehicle access in the event of a power outage. The operator “Fails” (Loss of AC power) in a “Safe” (Manually operable) condition.

Solenoid lock does NOT secure the clutch plate during an AC power failure or turning AC power off. Gate can be immediately manually operated during these conditions.

Solenoid lock WILL retract and secure the clutch plate during normal operation ONLY if operator senses an unauthorized manual open attempt. Gate will NOT be allowed to move.
Fail-Secure Manual Release System (Owner Installed)

This manual release system (Installed 2600-862 Fail-Secure Manual Release Kit) allows the gate to be manually operated ONLY after unlocking the gate operator. Power outages or turning power off WILL NOT allow gate to be manually operated without physically unlocking the gate operator with the key first. This option is typically used in Class III and Class IV applications. The gate operator “Fails” (Loss of AC power) in a “Secure” (Manually in-operable) condition.

**Key Release**
Turning key 1/2 turn retracts solenoid lock and allows clutch plate to rotate for manual operation with or without AC power.

**Emergency Vehicle Access Conditions**
This automatic vehicular gate system is designed to allow access to emergency vehicles under different operating conditions.

1. **During normal AC powered operation**, emergency vehicles access the gate by a separate emergency access device individually installed and wired to your gate system. The type of devices that can be used in your community depends on your city codes. These devices may include (but are not limited to) Fire Department lock boxes, Click-2-Enter radio receivers, strobe light sensors, siren sensors, etc.

2. **In the event of an AC power failure**, the emergency vehicle access device will not function because the gate operator is un-powered. “Fail-Safe” or “Fail-Secure” release systems for the 9100 allow the gate to be manually operated during AC power failure. ONLY the “Fail-Safe” release system allows the gate to be manually operated **without** unlocking the operator first and has been designed that way to allow emergency personnel to immediately manually operate the gate from either side under emergency situations.
**SECTION 7 - MAINTENANCE AND TROUBLESHOOTING**

Inspection and service of this gate operator by a qualified technician should be performed anytime a malfunction is observed or suspected. High cycle usage may require more frequent service checks.

### 7.1 Maintenance

When servicing the gate operator, always check any (external) reversing devices (loops, photocells, etc.) for proper operation. If external reversing devices cannot be made operable, do not place this operator in service until the malfunction can be identified and corrected. **Always check the inherent reversing system when performing any maintenance.** If the inherent reversing system cannot be made operable, remove this operator from service until the cause of the malfunction is identified and corrected. Keeping this operator in service when the inherent reversing system is malfunctioning creates a hazard for persons which can result in serious injury or death should they become entrapped in the gate.

When servicing this gate operator, always turn power **OFF!!**

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<table>
<thead>
<tr>
<th>Operator Component</th>
<th>Maintenance</th>
<th>Monthly Interval</th>
</tr>
</thead>
<tbody>
<tr>
<td>Warning Signs</td>
<td>Check that warning signs are on <strong>BOTH</strong> sides of the gate area.</td>
<td>✓ 6 12</td>
</tr>
<tr>
<td>Alarm</td>
<td>Activate the primary (inherent) reverse system by blocking the gate with a solid object. When the gate reverses, block the gate in the opposite direction prior to the limit being reached. The entrapment alarm should activate. Press the reset button to silence the alarm.</td>
<td>✓</td>
</tr>
<tr>
<td>Drive Belt</td>
<td>Check for alignment, tightness and wear.</td>
<td>✓ 1 6 12</td>
</tr>
<tr>
<td>Chain</td>
<td>Check for sagging. Tighten if necessary.</td>
<td>✓</td>
</tr>
<tr>
<td>Clutch</td>
<td>Check for proper slippage when an obstruction is encountered.</td>
<td>✓</td>
</tr>
<tr>
<td>Fire Dept.</td>
<td>Check emergency vehicle access device for proper operation.</td>
<td>✓</td>
</tr>
<tr>
<td>Gate</td>
<td>Inspect for damage. Check gate wheels, rollers and guides for wear and grease if necessary.</td>
<td>✓</td>
</tr>
<tr>
<td>Grease</td>
<td>Wheels and guide rollers if necessary.</td>
<td>✓</td>
</tr>
<tr>
<td>Loop(s)</td>
<td>Check vehicular exit and reverse loops for proper operation.</td>
<td>✓</td>
</tr>
<tr>
<td>Inherent Reverse System</td>
<td>Check that the gate reverses on contact with an object in both the opening and closing cycles. See page 44. Adjust the reversing sensor and/or clutch if necessary.</td>
<td>✓ 1 6 12</td>
</tr>
<tr>
<td>Pulleys</td>
<td>Check for alignment. Check setscrews.</td>
<td>✓</td>
</tr>
<tr>
<td>Manual Release</td>
<td>Check manual release for proper operation. See page 43.</td>
<td>✓</td>
</tr>
<tr>
<td>External Reverse Devices</td>
<td>Check external reverse devices stop or reverse the gate when activated. See page 44.</td>
<td>✓</td>
</tr>
<tr>
<td>Complete System</td>
<td>Complete check of gate and gate operating system.</td>
<td>✓</td>
</tr>
</tbody>
</table>

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*Every time the 9100 is powered up, the First open command will automatically run **“Multiple gate cycles”** that will locate and remember the gate’s open and close positions (See page 22).*
7.2 Troubleshooting

Have a good VOM meter to check voltages and continuity. A Meg-Ohm meter capable of checking up to 500 meg-ohms of resistance is necessary to properly check the integrity of the ground loops. When a malfunction occurs, isolate the problem to one of three areas: 1. the operator, 2. the loop system, 3. the keying devices. Use caution when checking high voltage terminals, motor capacitor and the motor.

1. Check the input indicator LEDs. They should only come ON when a keying device (card reader, push button, etc.) is activated. If any of the input LEDs are ON continuously, this will cause the gate operator to hold open. Disconnect the keying devices one at a time until the LED goes OFF.

2. Check any external entrapment protection devices. Any short or malfunction in these devices can cause the gate operator to stop or to hold open.

3. A malfunction in a loop or loop detector can cause the gate operator to hold open, or to not detect a vehicle when it is present over the loop. Pull the loop detector circuit boards from the loop ports on the operator circuit board. If the malfunction persists, the problem is not with the loop system. For more information on trouble shooting loops and loop detectors, refer to your loop detector instruction sheet and to the DoorKing Loop and Loop Detector Information Manual.

4. Check to be sure that there are no shorted or open control wires from the keying devices to the gate operator. If a keying device fails to open the gate, press the Key Switch or momentarily jumper across terminals 4 and 18 on the operator circuit board. If the gate operator starts, this indicates that a problem exist with the keying device and is not with the gate operator.

5. If a three-button control station (open-close-stop) is connected to this gate operator, check for proper wiring. Only a DoorKing three button control station (P/N 1200-006 or 007) can be used with this gate operator. Others will cause a malfunction.

6. Check the high voltage supply. A voltage drop on the supply line (usually caused by using too small supply voltage wires) will cause the operator to malfunction. Refer to the wire size chart in section 2.1 on page 18.

<table>
<thead>
<tr>
<th>Symptom</th>
<th>Possible Solution(s)</th>
</tr>
</thead>
</table>
| Operator will not run. Power LED is OFF. | • Check that AC power to the operator is turned ON.  
• Transformer may be overheated. Turn power off and allow board to cool for several minutes then retest. Check for low 115 VAC power and low voltage shorts.  
• Check for 115 VAC at high voltage terminal. If voltage measures 0, check the incoming power wires or replace the circuit board. |
| Operator will not run. Power LED is ON. | • Insure that a minimum of one (1) external entrapment protection device is connected in EACH direction of gate travel (minimum of 2 external devices required) and the inputs are connected and enabled (UL 325 DIP-switches are turned ON).  
• Insure that the 3-button control station jumper are on pins 2 & 3 if not using a 4-wire 3-button control station.  
• If a photo-cell is used as a entrapment prevention device, check to be sure that the beam is not blocked.  
• Be sure that the chain is not too tight. A too tight chain may cause the operator to stall.  
• Bypass circuit board and Check Motor:  
  Turn power switch OFF and remove the circuit board. Place a jumper wire from the 117 VAC SWITCHED terminal to the BLUE wire on the 8 pin POWER connector on the control board. CAUTION – HIGH VOLTAGE. Turn the power switch on. The motor should run. Turn the power switch OFF and remove the jumper.  
  With power still OFF, place a jumper wire from the 117 VAC SWITCHED terminal to the RED wire on the 8 pin POWER connector on the control board. CAUTION – HIGH VOLTAGE. Turn the power switch on. The motor should run in the opposite direction. Turn the power switch off and remove the jumper.  
• If the motor runs in both steps above, replace the control board. If the motor does not run, or runs in only one direction, problem can be a bad motor, motor capacitor, motor resistors, wire connections from the control board to the motor or a bad control board. |
<table>
<thead>
<tr>
<th><strong>Symptom</strong></th>
<th><strong>Possible Solution(s)</strong></th>
</tr>
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<tbody>
<tr>
<td>Operator will not run, entrapment protection input(s) LED is ON.</td>
<td>• The entrapment protection device has a fault or the wiring to it is shorted.</td>
</tr>
<tr>
<td>Operator will not run, entrapment protection input(s) LED is Blinking.</td>
<td>• The entrapment protection device is not connected or the wiring to it is open.</td>
</tr>
</tbody>
</table>
| Gate opens a short distance, then stops and reverses. | • Check the clutch is adjusted properly and is not slipping.  
• Disconnect the gate from the gate operator and check that the gate slides freely without any binding.  
• Re-adjust the reverse sensitivity.  
• Check that the magnetic pickup transistors on control board are not obstructed by excess wires.  
• Electrical interference from excess wires can diminish magnetic field.  
• Check that the magnetic pickup transistors on control board are within 1/8 inch of the clear plastic protective cover above the black plastic magnetic spring assembly on the main shaft.  
• Continue troubleshooting or replace the circuit board. |
| Gate opens but will not close. | • Check the input LEDs. Any ON will hold the gate open and indicates a problem with a keying device.  
• Check the external safety devices. Any activated will hold the gate open and indicates a problem with the safety device.  
• Check the loop detectors. Any activated can hold the gate open and indicates a problem with the loop detector or ground loop.  
• Operator may be in a “soft shutdown.” Activate any keying device to determine if operator returns to normal operation.  
• If automatic close is desired, be sure SW 1, switch 2 is ON and set timer open from 1-23 seconds.  
• Bypass circuit board and check motor as described on previous page. |
| Gate closes but will not open. | • Operator may be in a “soft shutdown.” Check input LEDs. If any are ON, momentarily disconnect, then re-connect the wire going to the respective terminal. Operator should open.  
• Check to be sure that the operator is running in the proper direction. Turn power OFF, and then back ON. Activate a keying device. Operator should run in the open direction. If operator runs in the close direction, turn power OFF and change direction switch SW 1, switch 1. Go to above section if operator now opens but will not close.  
• Be sure that the each LED on the control board lights when the keying device connected to the that terminal is activated. If LED does not light, momentarily place a jumper wire from terminal 1 to the input terminal being checked. If LED lights and gate opens, problem is with the keying device. If LED does not light, replace control board.  
• Bypass circuit board and check motor as described on previous page. |
| Gate starts to close, then reverses to open. | • Check that the clutch is adjusted properly and is not slipping.  
• Re-adjust the reverse sensitivity.  
• Disconnect the gate from the gate operator and check that the gate slides freely without any binding.  
• Check the loop detector LEDs and input LEDs. Any that flash ON will cause the gate to reverse.  
• Check the Magnetic Sensor LEDs on the circuit board. If either LED is not blinking as the operator is running, check that the magnetic pickup transistors are within 1/8 inch of the protective plastic cover above the magnet assembly on the main shaft.  
• Continue troubleshooting or replace the circuit board. |
| Gate closes then re-opens. | • Check for any input or loop detector LED’s that are ON.  
• Check that the operator is running in the proper direction (see “gate closes but will not open”).  
• Check that SW 1, switch 6 is OFF. |
| Alarm is sounding. Operator will not run. | • Operator is in a “hard shutdown” condition. Reset button must be pushed to return operator to normal operation, see Section 6.2 Shutdown Conditions, pages 34-35. |
| Alarm chirps once every 5 seconds. Operator will not run. | • Operator has been in a “hard shutdown” condition in excess of 5 minutes. Reset button must be pushed to return operator to normal operation, see Section 6.2 Shutdown Conditions, pages 34-35. |
| Operator has intermittent functionality problems that vary. | • The main terminal #3 250 mA power has been exceeded. Check total amp draw of connected device(s).  
• The UL 325 terminal #5 250 mA power has been exceeded. Check amp draw of connected device(s). |
7.3 Accessory Items

UL 325 Monitored Entrapment Protection Devices available for model 9100 slide gate operator.

**Type B2 Contact Sensors (Reversing Edge)**
- Miller Edge Sensing Edges - all models with a T2 (resistive) termination.
- Miller Edge wireless monitored transmitter/receiver kit model RB-G-K10
- ASO GMBH Sentir GF Series sensing edges

**Type B1 Non-contact Sensors (Photo Cell)**
- Miller Edge Reflective-Guard Model RG
- Miller Edge Prime-Guard Model PG
- EMX Industries Model IRB-MON
- EMX Industries Model IRB-RET
- Omron Model E3K-R10K4
- Seco-Larm Model E-936-S45RRGQ
- Seco-Larm Model E-960-D90GQ

**Monitored Expansion Kit**
- Miller Edge Multi-Input Module Model MIM-62

Accessory items available for the model 9100 slide gate operator.

**Plug-In Loop Detector** - Detectors plug directly into ports on circuit board simplifying wiring.
- Single channel detector - P/N 9410-010
- Dual channel detector - P/N 9409-010
- Single channel detector with aux relay - P/N 9411-010
- Single channel low power draw detector - P/N 9416-010
- Dual channel low power draw detector - P/N 9415-010

**External Loop Detector**
- Reno A&E 12/24 VDC or 24 VAC - 9402-045
- Reno A&E 120 VAC - 9402-047
- Carlo Gavazzi 24 VAC/VDC - 9402-044
- Diablo 10-30 VAC/VDC low power draw - 9402-050

**Loop Wire** - 18 AWG loop wire with XLPE insulation is ideal for ground loops. Available in 500 and 1000 foot rolls. Red, blue or black insulation.

**Pre-Fab Loops** - Prefabricated ground loops. 24-foot circumference with 50-foot lead-in. Available in yellow, red or blue jackets. Not for use in asphalt roadways.

**Loop Test Meter** - Meg-ohm meter checks the integrity of ground loops. P/N 9401-045

**Interconnect Cable** - Interconnect wire cable contains all the necessary wires to interconnect primary / secondary operators.
- Cable length: 30 ft. - P/N 2600-755
- 40 ft. - P/N 2600-756
- 50 ft. - P/N 2600-757

**Time Clock** - 7 day time clock can be used to automatically open gate at pre-set time and days. Compact clock fits inside the operator.
- 7 day clock - P/N 2600-791

**V-Wheels** - 4 inch and 6 inch. UHMW or Steel. Roller bearings or sleeve bearings. Single or tandem wheel configurations.

**Endless Idler Assembly with Safety Cover** - Use when gate operator chain needs 180° return. P/N 2600-818

**Guide Rollers with Safety Covers** - A variety of sizes to support slide gates.

**Gate End Retainer** - Fits on top of end post and helps stabilize the end of the gate in the open or closed position (End post not provided).
- P/N 1204-004

**Base Plate for 9100** - Required for post mount installation. P/N 2600-418

**Base Plate Stop Brackets for 9100** - Required for post mount installation when using chain stops. P/N 2600-970

**Additional #40 Chain** - 20 ft. per box. P/N 2600-442

**Fail-Secure Manual Release Kit** - Changes the Fail-Safe manual release to a Fail-Secure manual release. P/N 2600-862

**Heater with Fan Assembly Kit** - Thermostatically controlled heater and fan for cold and hot environments. P/N 1601-154

**Surge Devices** - High and low voltage surge suppressors help prevent circuit board failure caused by lightning strikes and power surges.
- High Voltage - P/N 1879-010
- Low Voltage - P/N 1878-010

**Speed Bumps** - Prefabricated six-foot speed bump reduces traffic speed through gate system. P/N 1610-150
Model 9100 1/2 HP 115 VAC

Convenience Outlets

1/2 HP

50μf Capacitor

Motor Resistors

MOV Assembly

Chassis Ground

115 VAC

Built-In Solenoid Lock

Board

MOV Assembly

AC Power Switch

Reset Button

Alarm

NEUHOT

Convenience Outlets

Black

Power

White

Neutral

Purple

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8.1 Alarm Sounding and Gate WILL NOT Operate

A KEY has been supplied that will unlock the power switch cover on this gate operator.

Note: The owner of the gate operator is responsible for the KEY availability.

When alarm is sounding...

ALWAYS CHECK GATE AREA FOR ANY OBSTRUCTIONS FIRST.

If the cause of the alarm cannot be corrected, shut-off power and DO NOT place this operator back into service until the malfunction can be identified and CORRECTED.

IMPORTANT: Putting this gate operator back into service without CORRECTING the cause of the alarm could result in serious injury or DEATH!

Gate Operator is in a Hard Shutdown Condition when Alarm is Sounding

This occurs when:
1. The inherent entrapment protection system (Type A) gets activated TWO consecutive times before the gate completes the open or close cycle.
2. The reversing edge contact sensor (Type B2) gets activated and reverses but before the gate completes the reverse cycle the inherent entrapment protection system (Type A) gets activated.

The audio alarm will sound for five minutes, or until the operator’s reset button is pushed. After (5) five minutes the alarm will “chirp every 5 sec.” and the hard shutdown condition will remain in affect until the reset button is pushed.

Please read SECTION 6 - OPERATING INSTRUCTIONS for more information about operating this gate operator.
8.2 Manual Gate Operation

**Caution:** NEVER attempt to manually operate the gate until you have VERIFIED that power to the gate operator has been SHUT-OFF!

Please read SECTION 6 - OPERATING INSTRUCTIONS for more information about operating this gate operator.

**Factory Equipped FAIL-SAFE Manual Operation**

Gate can be IMMEDIATELY manually operated (pushed open) during a power outage. NO Key is required.

**Optional Owner Installed FAIL-SECURE Manual Operation**

Gate CANNOT be manually PUSHED open until FAIL-SECURE Lock has been UNLOCKED.

Turn Key 1/2 turn (180°). Manually operate gate (Push Open).

Manual operation with or without AC power.

Note: The owner of the gate operator is responsible for the KEY availability.

Note: If gate operator does NOT have a fail-secure lock, then the operator is a FAIL-SAFE operator (see above).
8.3 Gate Operator’s Monthly Checkup

**Caution:** Make SURE gate area is clear BEFORE testing the gate operator!

DO NOT repair or adjust gate systems yourself. Contact a trained gate systems technician with any questions or to make any repairs or adjustments. If you feel uncomfortable performing any of these inspections or testing, a qualified service technician will perform the visual inspections and testing for you. You can find a trained service technician at DoorKing’s “Dealer Locator” at www.doorking.com

**Visual Inspection**

Visually inspect the rollers, fasteners, brackets and other gate hardware for proper alignment, proper tightness, and signs of damage, breakage, looseness, rust or wear. Moving parts should be lubricated and should not be squeaking. Visually inspect wiring for fraying or exposure. If a malfunction is found, contact a trained service technician to make adjustments or repairs.

**Test Built-In Reversing Sensor**

Begin with the gate in the fully **OPEN** position. Stand just outside the path of the gate and close the gate (typically auto-timer will time-out and close gate automatically). As the gate is **closing**, firmly press a solid object against the end of the gate frame in the direction opposing the travel of the gate. The gate should **stop** within 2 sec. and **reverse** to the **OPEN** position. Another input command is needed before the gate will reset and close again. Repeat this test while **opening** the gate. Start from the fully **CLOSED** position. While **opening**, gate should **stop** and **reverse** to the **CLOSE** position. If gate does **NOT** respond like it should in either direction of gate travel, contact a trained service technician to make adjustments or repairs.

**Test Photo Sensors**

If the gate has a photo sensing device protecting the path of a **closing gate**, perform the following test. Begin with the gate in the fully **OPEN** position. Stand just outside the path of the gate and close the gate (typically auto-timer will time-out and close gate automatically). Pass an object across the path of the closing photo sensing beam. The gate should **stop** within 2 sec. and **reverse** to the **OPEN** position. Typically the auto-timer times out and gate closes again. If the gate has a photo sensing device protecting the path of a **opening gate**, start from the fully **CLOSED** position. **OPEN** gate. Pass an object across the path of the opening photo sensing beam. The gate should **stop**, the gate will resume opening when the beam is clear. If gate does **NOT** respond like it should in either direction of gate travel, contact a trained service technician to make adjustments or repairs.

**Test Reversing Edges**

If the gate has a reversing edge(s) protecting the path of a **closing gate**, perform the following test. Begin with the gate in the fully **OPEN** position. Stand just outside the path of the gate and close the gate. As the gate is closing, firmly press a solid object against the reversing edge in the direction opposing the travel of the gate. The gate should **stop** within 2 sec. and **reverse** to the **OPEN** position (typically auto-timer will time-out and close gate automatically). If the gate encounters another obstruction before it is closed, the gate will **stop** and reverse to the **OPEN** position again. A input command is needed before the gate will reset and close again, auto-timer will **NOT** close gate (Typically, press your remote button for input command). If the gate has a reversing edge(s) protecting the path of a **opening gate**, starting from the fully **CLOSED** position. Stand just outside the path of the gate and open the gate. **OPEN** gate. As the gate is opening, firmly press a solid object against the reversing edge in the direction opposing the travel of the gate. The gate should **stop** and **reverse** to the **CLOSE** position. If gate does **NOT** respond like it should in either direction of gate travel, contact a trained service technician to make adjustments or repairs.

**Note:** This gate operator uses high levels of force to move the gate and most people underestimate the power of these systems and do not realize the potential hazards associated with this system if **NOT** maintained properly. Scheduled maintenance visits are offered by most qualified service technicians to MAINTAIN your gate operator system.
WARNING

MOVING GATE CAN CAUSE
Operate gate only when gate area is in sight and free of people and obstructions.

Do not allow children to play in gate area or operate gate. Do not stand in gate path or walk through path while gate is moving.

Read owner's manual and safety instructions.

SERIOUS INJURY OR DEATH

CLASS CERTIFIED TO
CAN/CSA C22.2 NO. 247
CONFORMS TO
ANSI/UL-325

VEHICULAR GATE OPERATOR
HP 53382
MODEL
SERIAL
VOLTS
PHASE
AMPS
60 Hz
MAX GATE LOAD
DoorKing, Inc., Inglewood, CA

GATE OPERATOR IS IN A HARD SHUTDOWN CONDITION WHEN ALARM IS SOUNDING

This occurs when:
1. The inherent entrapment protection system (Type A) gets activated TWO consecutive times before the gate completes the open or close cycle.
2. The reversing edge contact sensor (Type B2) gets activated and reverses but before the gate completes the reverse cycle the inherent entrapment protection system (Type A) gets activated.

If the cause of the alarm cannot be corrected, shut-off power and DO NOT place this operator back into service until the malfunction can be identified and CORRECTED.

IMPORTANT: Putting this gate operator back into service without CORRECTING the cause of the alarm could result in serious injury or DEATH!

RESET BUTTON

Note:
If gate operator does NOT have a fail-secure lock, then the operator is a FAIL-SAFE operator (see above).

Caution:
NEVER attempt to manually operate the gate until you have VERIFIED that power to the gate operator has been SHUT-OFF! Manual Gate Operation
Entrapment Protection must be provided for the gate system where the risk of entrapment or obstruction exists. The operator will NOT run without one or more monitored type B1 or B2 entrapment protection devices in EACH direction of gate travel.

UL 325 August 2018 Standard

THIS PRODUCT IS TO BE INSTALLED AND SERVICED BY A TRAINED GATE/DOOR SYSTEMS TECHNICIAN ONLY.
Visit www.doorking.com/dealer-locator to find a professional installing and servicing dealer in your area.