115 VAC - 3.3 AMP HEATER AND FAN ASSEMBLY KIT

This kit is designed for 6500/6524 model gate operators for cold weather climates where temperatures routinely drop below 40°F (4°C). A built-in thermostat will automatically control the temperature inside operator housing.

115 VAC Input Power for the 6500/6524 Gate Operator with a Heater

DO NOT use the “high voltage wire size and distance requirements” table in the Installation/Owner’s manuals to determine the high voltage AC input power wire size and distance requirements for the gate operator because of a much greater current draw when using the heater. Use the table below to determine the wire size and distances for your chosen gate operator when a heater is installed. The primary operator should have a “Dedicated” circuit breaker at the power source.

If the high voltage AC input power wiring is greater than the maximum distance shown, it is recommended that a service feeder be installed. When large gauge wire is used, a separate junction box must be installed for the operator connection. Wire run distances are based on NEC guidelines for copper wire allowing a maximum 3% voltage drop on the line. The calculated distance was then further reduced by 10% to allow for other loses in the system. Never run low voltage rated wire insulation in the same conduit as high voltage rated wire insulation.

### High voltage AC input wire size and distance requirements for a 6500 with a heater.

<table>
<thead>
<tr>
<th>Model</th>
<th>Horsepower</th>
<th>Volts</th>
<th>Operator and Heater Amps</th>
<th>Wire Size / Distance in Feet</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>115</td>
<td>8.7</td>
<td>12 AWG</td>
</tr>
<tr>
<td>1/2 HP</td>
<td></td>
<td></td>
<td>110</td>
<td></td>
</tr>
<tr>
<td>1 HP</td>
<td></td>
<td>115</td>
<td>70</td>
<td></td>
</tr>
</tbody>
</table>

Wire run distances are shown for ONE gate operator with heater. In bi-parting (dual) gate applications, reduce the distance by one-half.

DO NOT USE THIS HEATER KIT IF THE 6500 OPERATOR IS POWERED FROM THE 2600-266 HIGH VOLTAGE KIT, OR IF THE 6524 IS POWERED FROM A 230 VAC SOURCE. THIS HEATER KIT CAN ONLY BE USED WITH OPERATORS POWERED DIRECTLY FROM A 115 VAC SOURCE.
**Installation of Heater**

**Kit Includes:** Heater and Fan Assembly, mounting plate and mounting bracket, 3 bolts - lockwashers - nuts, 2 heater locknuts.

**Shut off ALL power to operator**

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**Power Connection**

Connect the heater power wires to primary/single 6500/6524 source 115 VAC.

**DANGER** HIGH VOLTAGE!

**115 VAC Models Only!**

Note for Bi-Parting Dual Gate Operators:
Run two (AWG 16-600 volt insulation) power wires from the primary operator power terminal through the interconnection cable conduit to power the secondary operator’s heater. **Do Not** wire secondary heater directly to the secondary operator’s terminal or damage will occur.

**Heater Switch**

**ON** - Normal setting. Automatically turns the heater and fan **ON** when the temperature drops below 40°F (4°C) inside the operator, and turns the heater and fan **OFF** when the temperature rises above 55°F (13°C) inside the operator.

**OFF** - Turns the heater and fan off.

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3 Bolts, Lockwashers and Nuts

Note. Older model 6500s may need to have chassis hole drilled for this bolt.